

# ERSATZTEILKATALOG - Spare parts manual

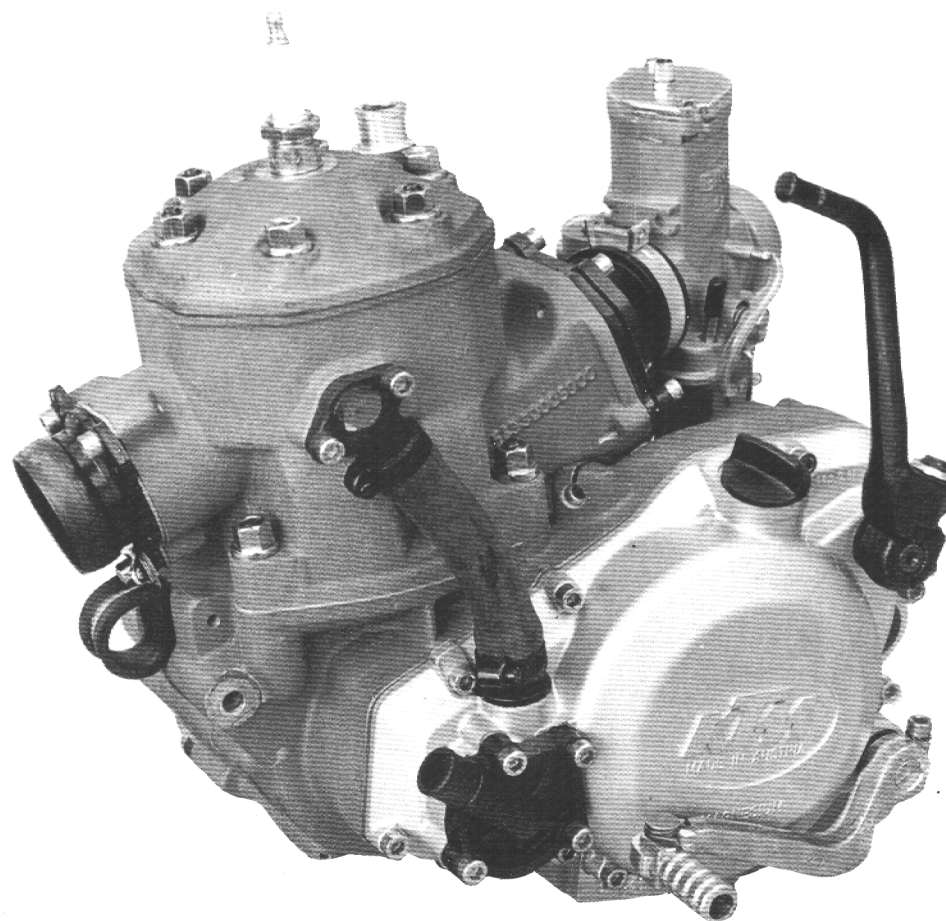
**Pezzi di ricambio - Catalogue des pièces détachées**

**KTM Motor**

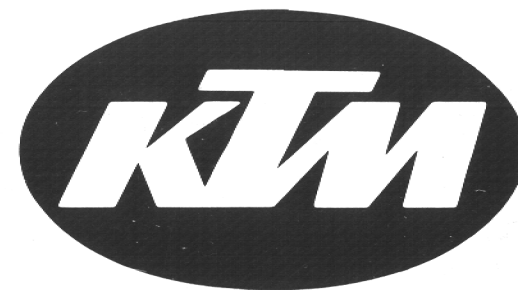
**250 '84**

**MX-MXC-GS**

**Typ 543**

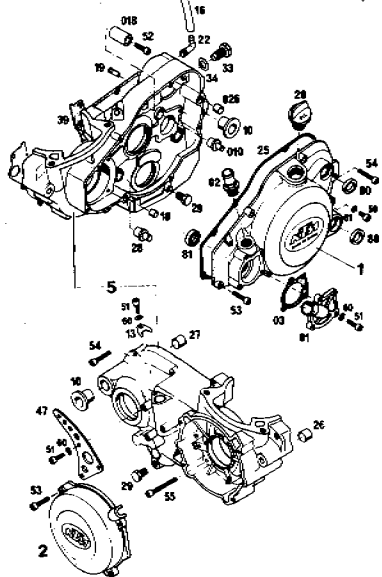


Art.Nr. 202.18  
9.83



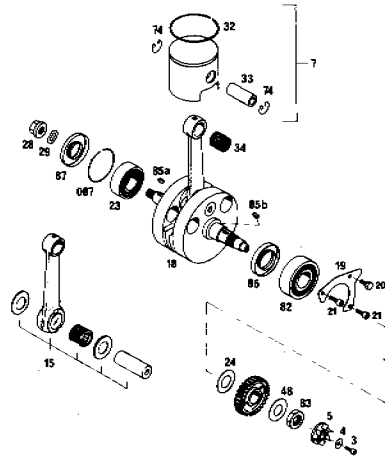
MOTORGEHÄUSE / Crank case  
Carter del motore  
Carter moteur

3,4,5



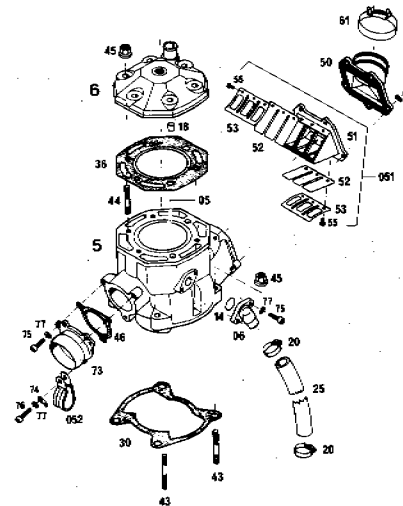
KURBELTRIEB / Crankshaft, piston  
Albero a gomiti  
Embiellage - piston

6,7



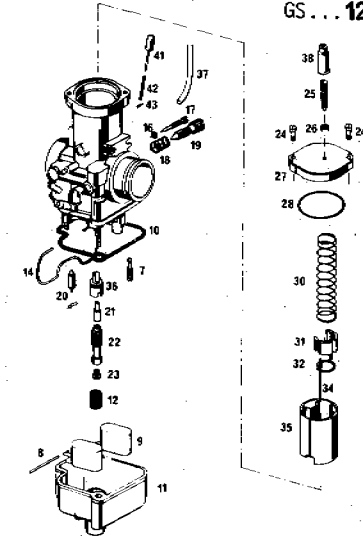
ZYLINDER / Cylinder  
Cilindro / Cylindre

8,9



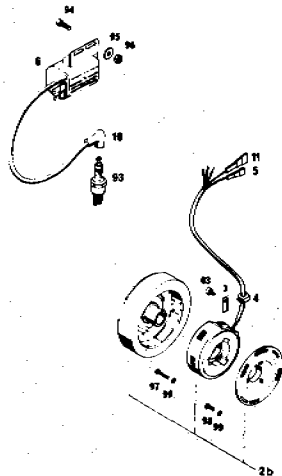
VERGASER / Carburettor  
Carburatore / Carbureteur

MX, MXC... 10,11  
GS... 12,13



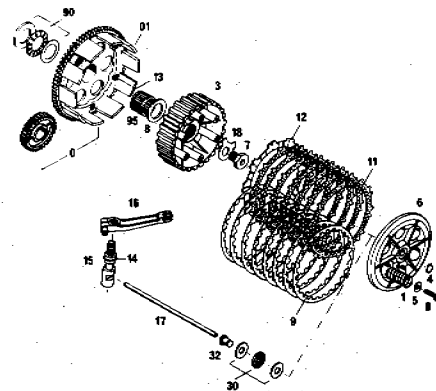
ZÜNDANLAGE / Ignition  
Accensione / Allumage

14,15



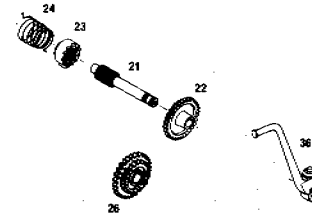
KUPPLUNG / Clutch  
Frizione / Embrayage

16,17



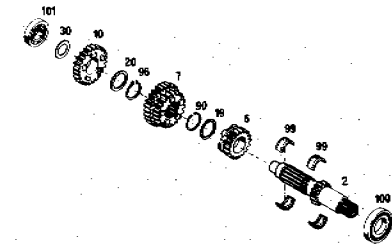
KICKSTARTER / Kickstarter  
Dispositivo di avviamento  
Mechanisme de kick

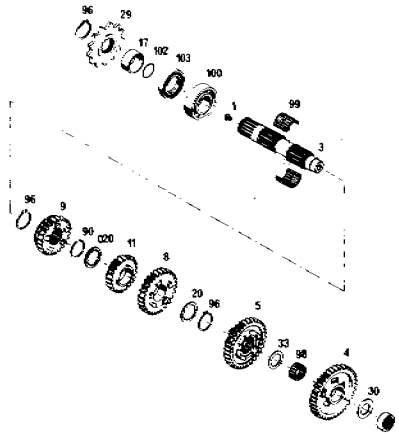
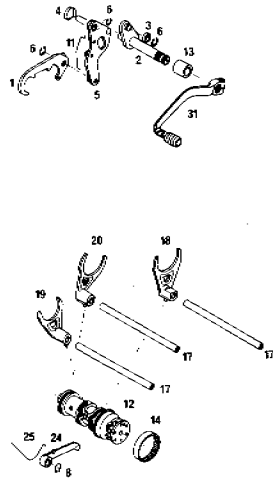
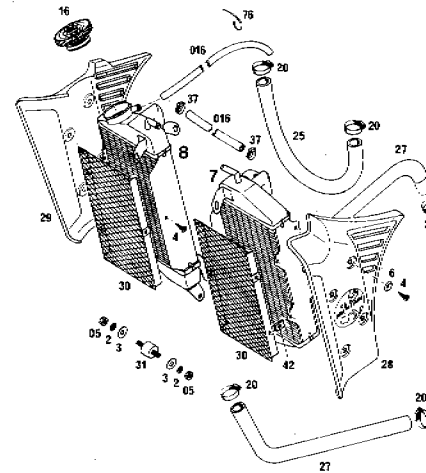
18



GETRIEBE I / Transmission I  
Transmissione I  
Transmission I

MX... 20  
MXC, GS... 21



**GETRIEBE II / Transmission II**  
Transmissione II  
Transmission IIMX... **22,23**  
MXC,GS... **24,25****SCHALTUNG / Shifting mechanism**  
Cambiamento di marcia  
Mechanisme de selection**26****KÜHLSYSTEM / Cooling system**  
Sistema raffreddamento  
Systeme de refroidissement**27**

KONSTRUKTIONS- UND AUSFÜHRUNGSÄNDERUNGEN VORBEHALTEN !

Without any guarantee for designing and executions-changes !

Si riserva modifiche di costruzione e d'esecuzione !

Sous réserve de modifications dans la réalisation et la présentation !

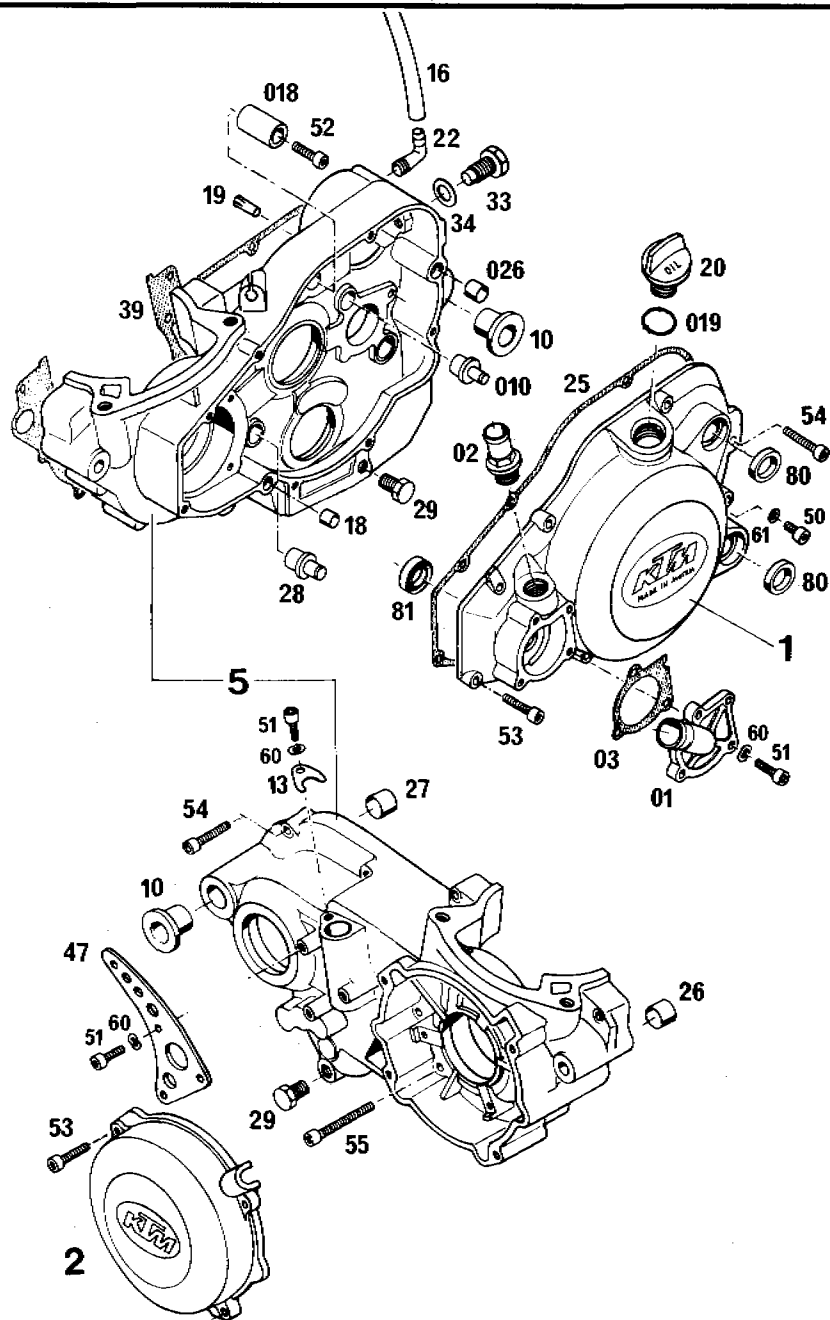


BILD NR. Ill. No. Fig. Fig.	TEILE NR. Part No. Ricambi-N. Réf.	BEZEICHUNG Description Descrizione Dénomination	STK. Qty. Qtà. Qte.
1	543.30.001.000	KUPPLUNGSDECKEL / Clutch cover Coperchio frizione / Carter d'embrayage	1
01	543.35.001.000	WASSERPUMPENDECKEL / Water pump cover Coperchio pompa d'acqua / Carter pompe d'eau	1
2	543.30.002.000	ZÜNDUNGSDECKEL / Ignition case cover Coperchio accensione / Carter volant magnetique	1
02	543.35.002.000	ANSCHLUSSTUTZEN / Pump connection Raccordo pompa / Raccord	1
03	543.35.003.000	PUMPENDECKELDICHTUNG / Gasket Guarnizione / Joint	1
5	543.30.000.100	MOTERGEHÄUSE KPL. MIT TEILE 26 und 27 Engine case cpl. with No. 26 and 27 Carter motore cpl. con Fig. 26 e 27 Carter moteur cpl. avec Fig. 26 et 27	1
	543.30.000.144	MOTERGEHÄUSE KPL. MIT GETRIEBELAGER UND TEILE 10,010,018,26,27,28 und 52 Engine case cpl. with transmission bearings and parts 10,010,018,26,27,28 and 52 Carter motore cpl. con cuscinetti trasmissione e Fig. 10,010,018,26,27,28 e 52 Carter moteur cpl. avec roulements transmission et Fig. 10,010,018,26,27,28 et 52	1
10	560.30.010.000	GEHÄUSEBUCHSE / Crank case bush Bussola per carter motore / Douille carter	2
010	543.34.010.000	LAGERZAPFEN FÜR SCHALTABEL Locating pin for shift lever Guida selettore / Pousoir pour selecteur	1
13	543.32.013.100	HALTBLECH FÜR AUSRÖCKWELLE Retaining plate for clutch cam Supporto spingifrizione / Support cam d'embrayage	1
16	550.07.016.001	SCHLAUCH $\phi$ 6x9 / Breather hose Tubo / Diurite	1 m nB
18	543.35.018.000	ZENTRIERBOCHSE $\phi$ 10 x 8,8 x 13 / Bushing Canna centrata / Bague de centrage	1
018	543.33.018.000	LAGERZAPFEN FÜR STARTERZWISCHENRAD Locating pin for intermediate gear Guida ingranaggio intermedio Poussoir pour pignon intermediaire	1
019	0770 021160	O-RING 2-116 / O-ring Anello a O / Joint O	1

nB = NACH BEDARF / as required / a richiesta / selon besoin

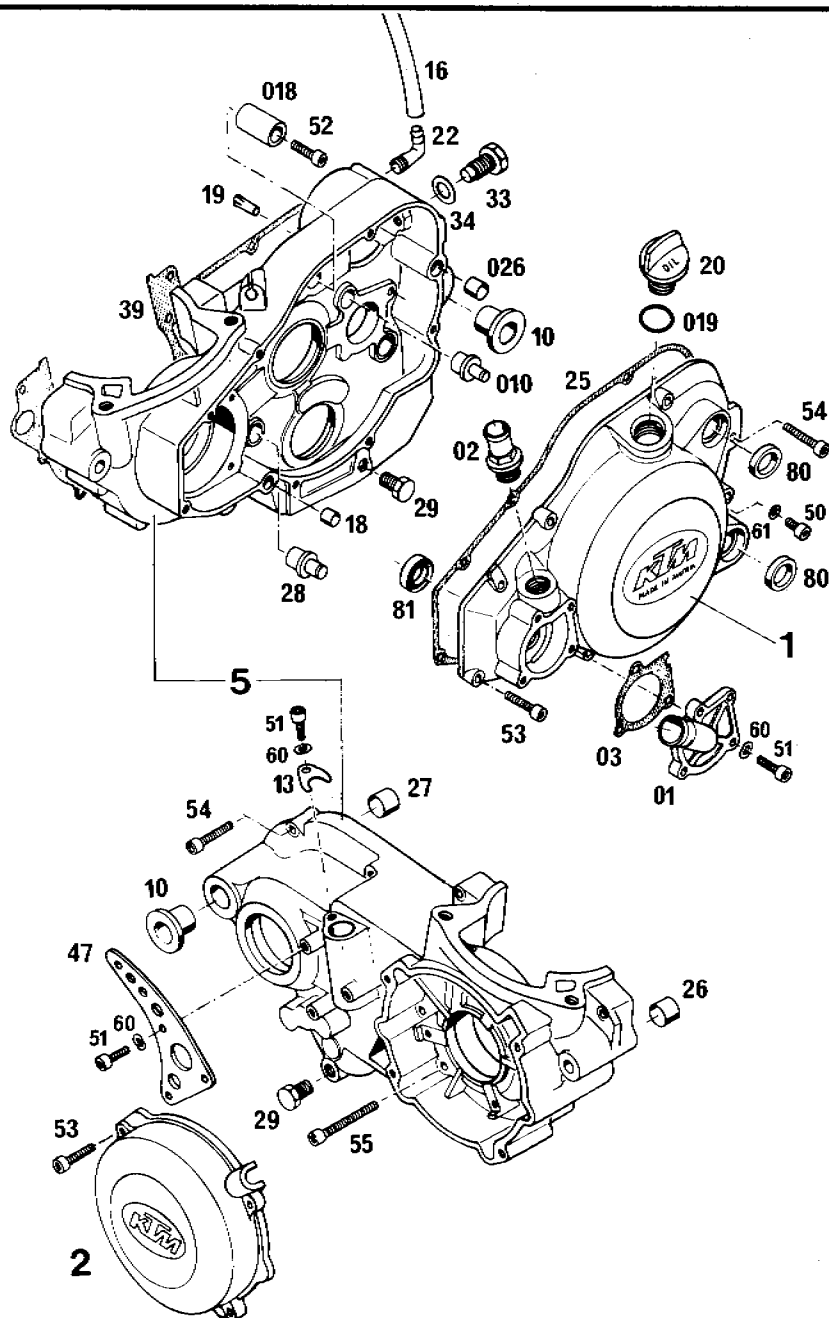


BILD NR. Ill. No. Fig.	TEILE NR. Part No. Ricambi-N. Ref.	BEZEICHNUNG Description Descrizione Dénomination	STK. Qty. Qtà. Qté.
19	0472 060190	PASSKERBSTIFT 6x19 DIN 1472 / Pin Prigioniero / Support	1
20	543.30.020.000	ÖLEINFÜLLSCHRAUBE / Screw plug Tappo di sfiato / Bouchon d'huile	1
22	510.30.022.000	WINKELSTÜCK / Elbow screw nipple Tappo di sfiato / Piece d'angle	1
25	543.30.025.000	KUPPLUNGSDECKELDICHTUNG / Clutch case gasket Guarnizione cassa frizione Joint carter d'embrayage	1
26	510.30.026.100	PASSHÖLSE $\phi$ 17 x 14,5 / Dowel Perno / Bague	1
026	500.30.026.000	PASSHÖLSE $\phi$ 11,8 x 9 / Dowel Perno / Bague	1
27	560.30.027.000	PASSHÖLSE $\phi$ 17 x 15,5 / Dowel Perno / Bague	1
28	543.34.028.000	LAGERZAPFEN FÜR ARRETIERHEBEL / Locating lever pin Guida leva di posizionamento / Poussior interne	1
29	500.30 029.000	ÖLABLASSSCHRAUBE / Plug Vite / Vis	2
33	543.3 033.000	KICKSTARTERANSCHLAGSCHRAUBE / Adjusting bolt Vite di arresto / Vis mechanisme de kick	1
34	060 22201	DICHTRING 12,2 x 20 x 1 / Seal ring Anello di tenuta / Joint	1
39	543.30.039.000	MOTORGEHÄUSEDICHTUNG / Engine case gasket Guarnizione carter motore / Joint central	1
47	543.30.047.000	KETTENAUSFALLSCHUTZ / Crank case protector Protezione carter / Protection carter	1
50	0912 060103	INNENSECHSKANTSCHRAUBE M 6x10 DIN 912 Allen head screw / Vite / Vis	1
51	0912 060163	INNENSECHSKANTSCHRAUBE M 6x16 DIN 912	8
52	0912 060203	INNENSECHSKANTSCHRAUBE M 6x20 DIN 912	1
53	0912 060253	INNENSECHSKANTSCHRAUBE M 6x25 DIN 912	11
54	0912 060303	INNENSECHSKANTSCHRAUBE M 6x30 DIN 912	9
55	0912 060503	INNENSECHSKANTSCHRAUBE M 6x50 DIN 912	5

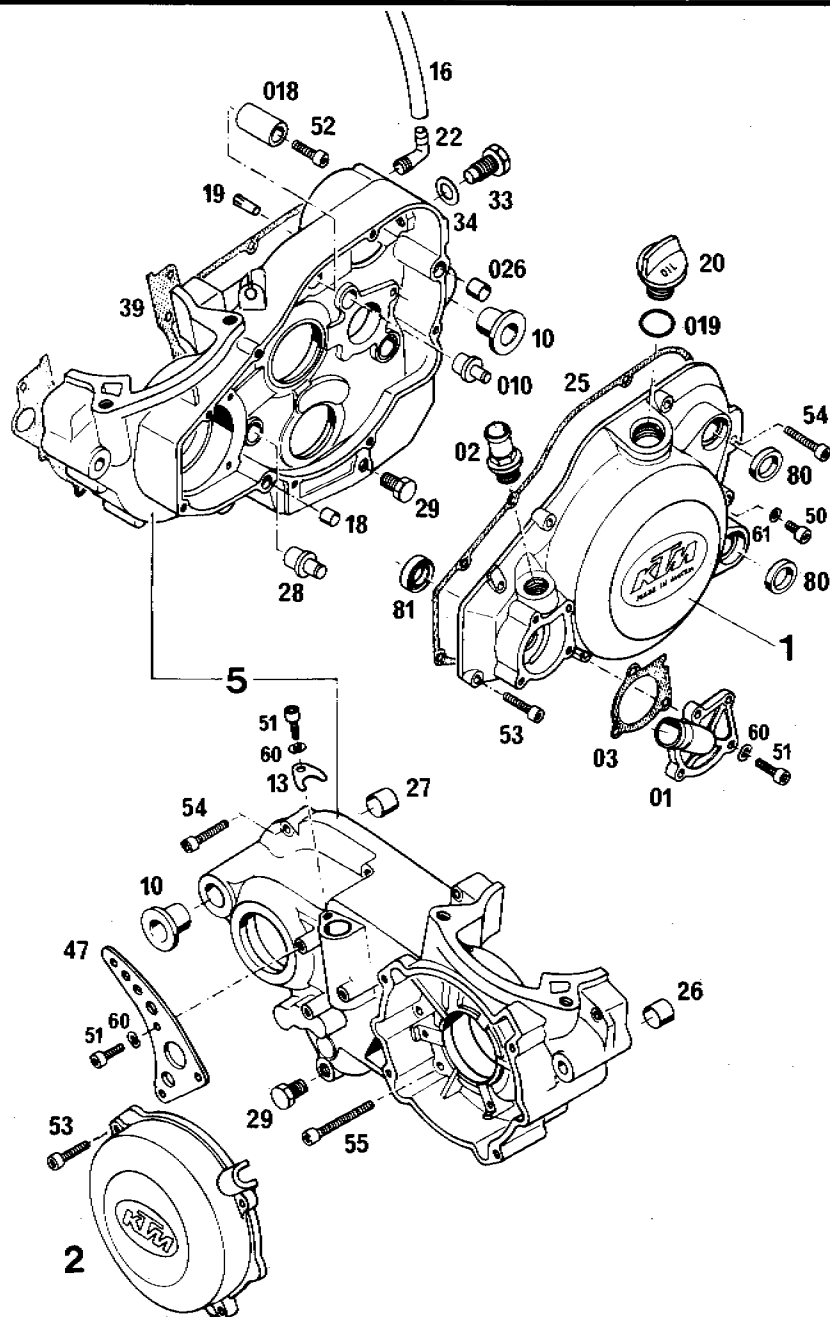
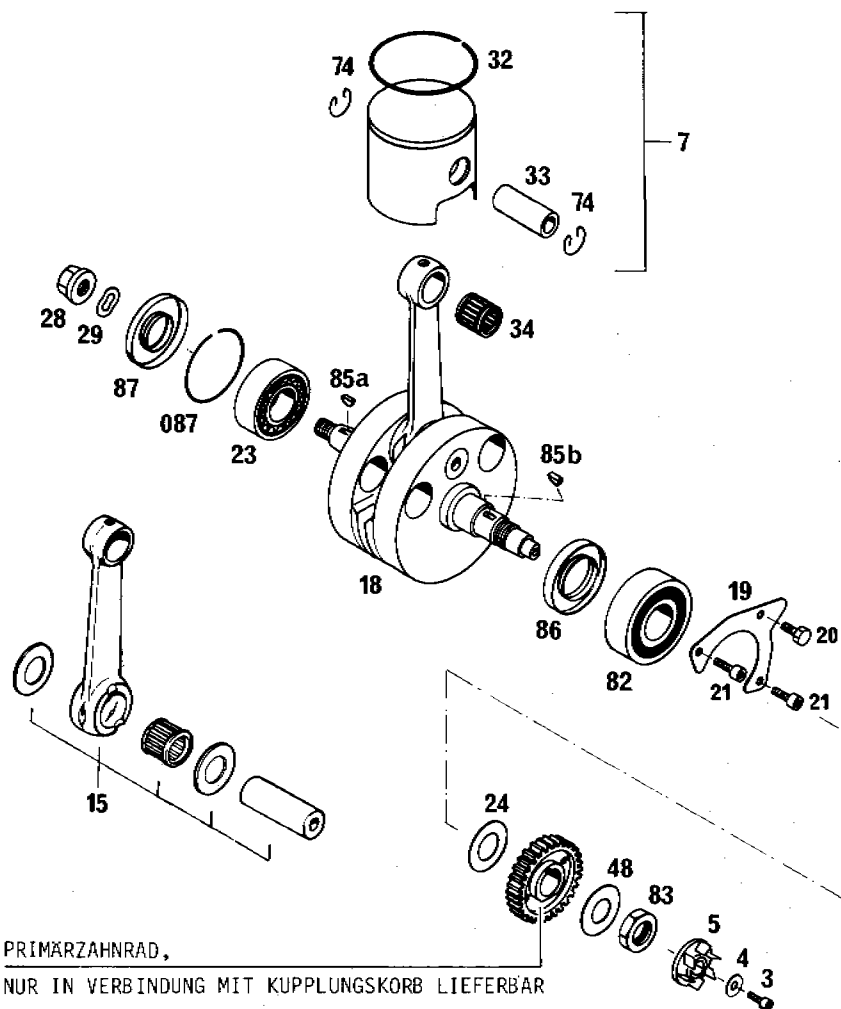


BILD NR. Ill. No. Fig.	TEILE NR. Part No. Ricambi-N. Fig. Ref.	BEZEICHUNG Description Descrizione Dénomination	STK. Qty. Qtà. Qtè.
60	0137 060000	FEDERSCHEIBE B 6 DIN 137 / Spring washer Rondella / Rondelle	8
61	0603 062101	DICHTRING 6,2 x 10 x 1 / Seal ring Anello di tenuta / Joint	1
80	0760 142460	SIMMERRING BA 14x24x6 DIN 3760 / Radial seal ring 2 Anello di tenuta radiale / Joint SPY	1
81	0760 152470	SIMMERRING 15x24x7 DIN 3760 / Radial seal ring Anello di tenuta radiale / Joint SPY	1
-	543.30.100.000	DICHTUNGSSATZ Gasket set Serie di guarnizione / Pochette joints cpl.	1



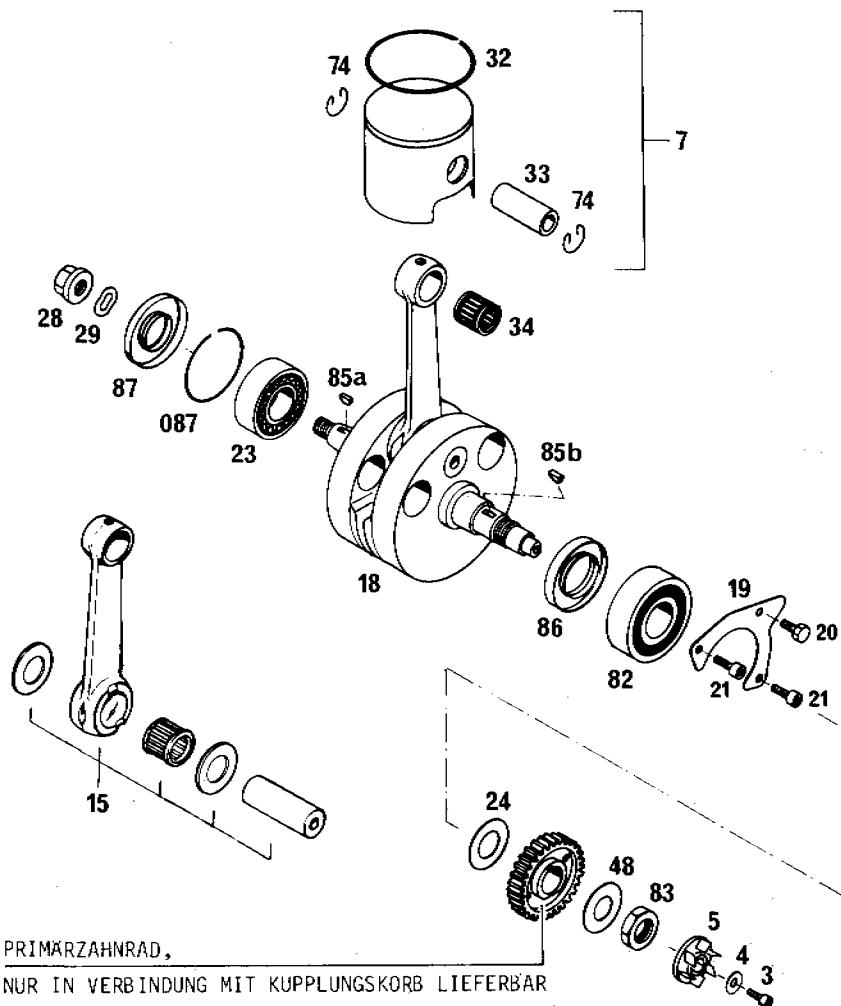
PRIMARZAHNRAD,

NUR IN VERBINDUNG MIT KUPPLUNGSKORB LIEFERBAR

Pinion, only available together with outer clutch hub  
Pignone, fornibile solo con portafrizione  
Pignon sortie moteur (apaire avec cloche d'embrayage)

BILD NR. Ill. No. Fig. Fig.	TEILE NR. Part No. Ricambi-N. Ref.	BEZEICHNUNG Description Descrizione Dénomination	STK. Qty. Qtà. Qté.
3	0912 050123	INNENSECHSKANTSCHRAUBE M 5x12 DIN 912 Allen head screw / Vite / Vis	1
4	0021 050003	SCHEIBE A 5 DIN 9021 / Washer Rondella / Rondelle	1
5	543.35.005.000	WASSERPUMPENRAD / Pump rotor Turbina pompa / Turbine de pompe	1
7	543.30.007.001	KOLBEN KPL. $\phi$ 71,00 mm Piston cpl. / Pistone cpl. / Piston cpl.	1
	543.30.007.201	KOLBEN KPL. $\phi$ 71,25 mm	nB
	543.30.007.301	KOLBEN KPL. $\phi$ 71,50 mm	nB
	543.30.007.401	KOLBEN KPL. $\phi$ 71,75 mm	nB
	543.30.007.501	KOLBEN KPL. $\phi$ 72,00 mm	nB
	543.30.007.701	KOLBEN KPL. $\phi$ 70,00 mm 240 cc	nB
15	543.30.015.044	PLEUELLAGERREPARATURSATZ Connecting rod repair kit Gruppo per riparazione del cuscinetto a biella Bielle equipe cpl.	nB
18	543.30.018.000	KURBELWELLE / Crankshaft Gruppo albero a gomiti perno / Embiellage	1
19	543.30.019.000	HALTEBLECH / Bearing retaining plate Supporto cuscinetto / Support roulement	1
20	0933 060123	SECHSKANTSCHRAUBE M 6x12 DIN 933 Hexagon head screw / Vite / Vis	1
21	0912 060163	INNENSECHSKANTSCHRAUBE M 6x16 DIN 912 Allen head screw / Vite / Vis	2
23	543.30.023.000	ROLLENLAGER NU205E/B/TGP/C3 / Roller bearing Cuscinetto a rulli / Roulement a rouleaux	1
24	543.30.024.000	ZWISCHENSCHIBE $\phi$ 20,2 x 35 x 1 / Washer Rondella / Rondelle	1
28	510.30.028.100	BUNDMUTTER M 12x1 LINKS / Nut M12x1 L/S Dado M 12x1 sinistra / Ecrou M 12x1 gauche	1
29	0137 120000	FEDERSCHIBE B 12 DIN 137 / Spring washer Rondella / Rondelle	1

nB = NACH BEDARF / as required / a richiesta / selon besoin



PRIMÄRZAHNRAD,

NUR IN VERBINDUNG MIT KUPPLUNGSKORB LIEFERBAR

Pinion, only available together with outer clutch hub  
 Pignone, fornibile solo con portafrizione  
 Pignon sortie moteur (apaire avec cloche d'embrayage)

BILD NR. Ill. No. Fig. Fig.	TEILE NR. Part No. Ricambi-N. Ref.	BEZEICHNUNG Description Descrizione Dénomination	STK. Qty. Qtà. Qté.
32	540.30.032.001	RECHTECKRING $\phi$ 71,00 x 1,25 mm Square ring / Anello quadro / Segment	1
	540.30.032.201	RECHTECKRING $\phi$ 71,25 x 1,25 mm	nB
	540.30.032.301	RECHTECKRING $\phi$ 71,50 x 1,25 mm	nB
	540.30.032.401	RECHTECKRING $\phi$ 71,75 x 1,25 mm	nB
	540.30.032.501	RECHTECKRING $\phi$ 72,00 x 1,25 mm	nB
	540.30.032.701	RECHTECKRING $\phi$ 70,00 x 1,25 mm 240 cc	nB
33	543.30.033.000	KOLBENBOLZEN $\phi$ 18 x 41,8 mm / Wrist pin Spinotto / Axe de piston	1
34	543.30.034.000	NADELLAGER KBK 18 x 22 x 22 / Needle bearing Cuscinetto a spillo / Roulement aiguilles	1
48	540.30.048.000	SICHERUNGSBLECH $\phi$ 18 x 35 x 1 / Flat washer Rondella piatta / Rondelle	1
74	543.30.074.000	DRAHTSICHERUNG $\phi$ 18 SKA / Retaining clip Pinza di ritenuta / Circlips	2
82	0625 063057	RILLENKUGELLAGER 6305 RSR C3 / Ball bearing Cuscinetto / Roulement	1
83	0936 181503	SECHSKANTMUTTER M 18x1,5 DIN 936 Hexagon nut / Dado / Ecrou	1
85a	0888 030050	SCHEIBENFEDER 3x5 DIN 6888 / Woodruff key Chiave woodruff / Clavette	1
85b	0888 040050	SCHEIBENFEDER 4x5 DIN 6888 / Woodruff key Chiave woodruff / Clavette	1
86	0760 325271	SIMMERRING 32x52x7B DIN 3760 / Radial seal ring Anello di tenuta radiale / Joint SPY	1
87	0760 255270	SIMMERRING 25x52x7 DIN 3760 / Radial seal ring Anello di tenuta radiale / Joint SPY	1
087	520.33.087.000	SEGER-SPRENGRING SB 52 / Circlip Anello elastico sicurezza / Circlips	1

nB = NACH BEDARF / as required / a richiesta / selon besoin



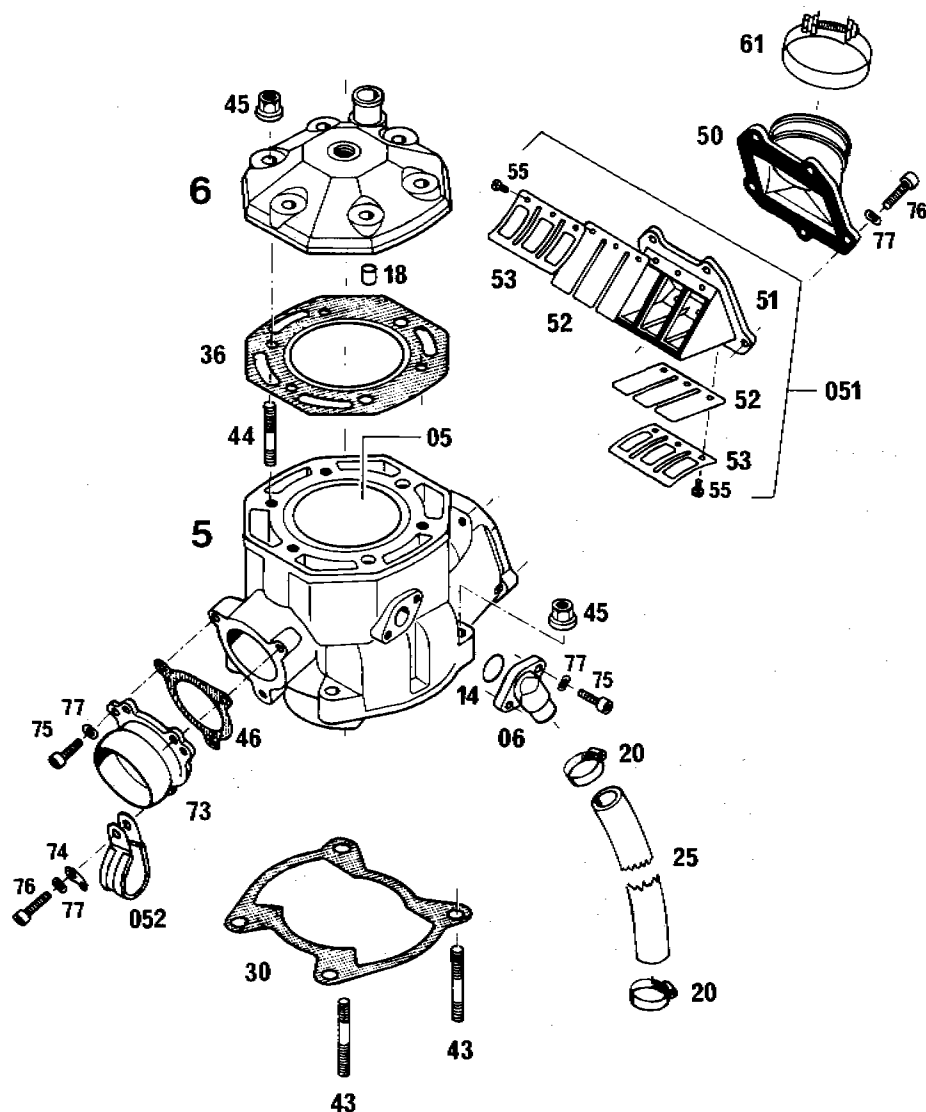


BILD NR. Ill. No. Fig.	TEILE NR. Part No. Ricambi-N. Ref.	BEZEICHNUNG Description Descrizione Dénomination	STK. Qty. Qtà.
5	543.30.005.000	ZYLINDER $\phi$ 71 mm / Cylinder Cilindro / Cylindre	250 cc 1
	543.30.005.700	ZYLINDER $\phi$ 70 mm / Cylinder Cilindro / Cylindre	240 cc 1
05	543.30.005.050	ZYLINDERLAUFBOCHSE $\phi$ 71 mm / Cylinder liner Canna cilindro / Chemise de cylindre	1
6	543.30.006.100	ZYLINDERKOPF / Cylinder head Testa del cilindro / Culasse	1
06	500.35.606.000	WINKELSTUTZEN / Connecting tube Attacco / Raccord	1
14	0770 020170	O-RING 2-017 ( $\phi$ 1,78 x 17,17 x 20,73) O-ring / Anello a O / Joint O	1
18	543.35.018.000	ZENTRIERBOCHSE $\phi$ 10 x 8,8 x 13 / Bushing Canna centrata / Bague de centrage	2
20	100.01.020.000	SCHLAUCHBINDER D 2 / Clamp Fascetta / Collier	2
25	500.35.025.001	SCHLAUCH 15x22 / Hose Tubo / Tuyeau	1 m nB
30	543.30.030.000	ZYLINDERFUSSDICHTUNG 0,2 mm Zylinder base gasket Guarnizione base cilindro / Joint de cylindre	nB
	543.30.030.100	ZYLINDERFUSSDICHTUNG 0,3 mm	nB
	543.30.030.200	ZYLINDERFUSSDICHTUNG 0,5 mm	nB
	543.30.030.400	ZYLINDERFUSSDICHTUNG 1,0 mm	nB
36	543.30.036.000	ZYLINDERKOPFDICHTUNG / Cylinder head gasket Guarnizione testa cilindro / Joint de culasse	1
43	543.30.043.000	STIFTSCHRAUBE M 8x55 / Stud Perno a vite / Goujon	4
44	543.30.044.000	STIFTSCHRAUBE M 8x45 / Stud Perno a vite / Goujon	6
45	0331 080003	BUNDMUTTER M 8 DIN 6331 / Nut Dado / Ecrou	10
46	543.30.046.000	AUSPUFFDICHTUNG / Exhaust gasket Guarnizione attacco di scarica Joint d'echappement	1
50	543.30.050.000	ANSAUGFLANSCH / Intake adapter Attacco aspirazione / Pipe d'admission	1

nB = NACH BEDARF / as required / a richiesta / selon besoin

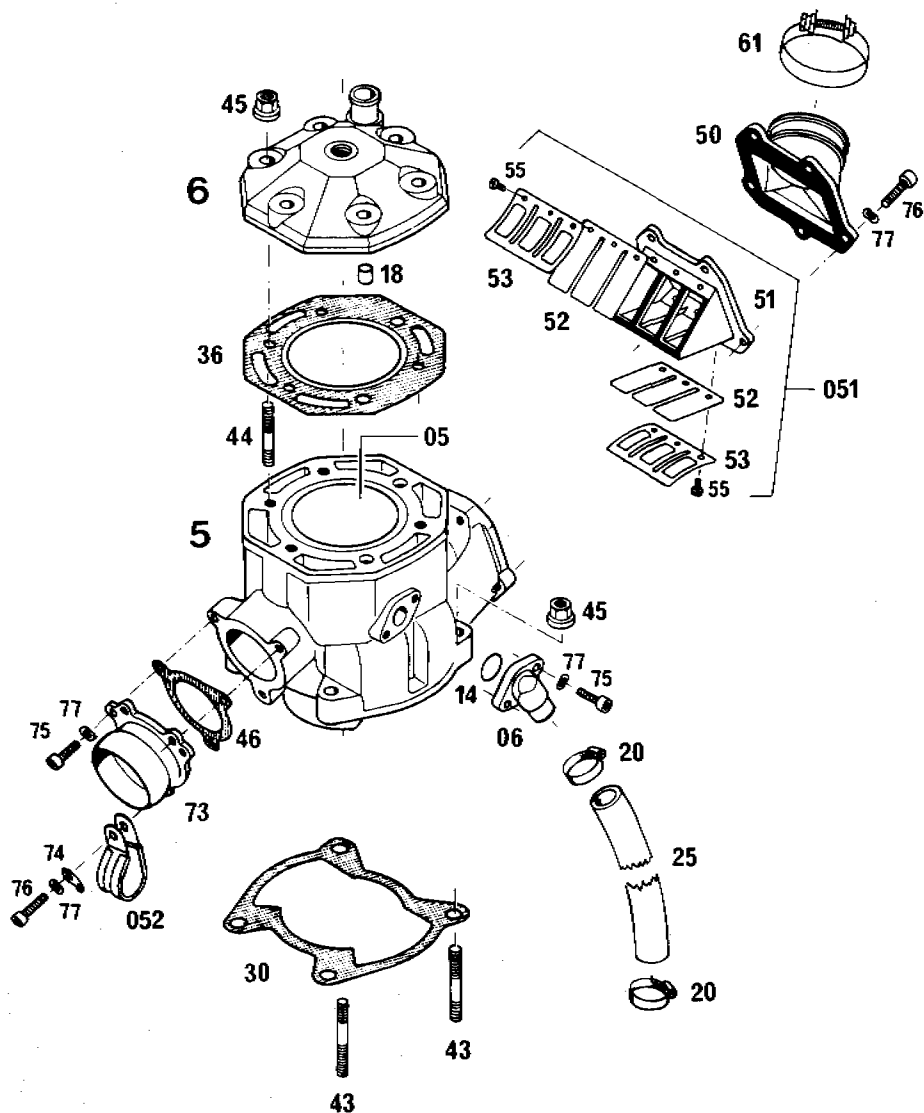


BILD NR. Ill. No. Fig. Fig.	TEILE NR. Part No. Ricambi-N. Ref.	BEZEICHNUNG Description Descrizione Dénomination	STK. Qty. Qtà. Qté.
051	542.30.051.044	MEMBRANGEHÄUSE KPL. / Reed valve assy. cpl. Cassa membrana cpl. / Corps a membrane cpl.	1
51	542.30.051.000	MEMBRANGEHÄUSE / Reed valve case. Cassa per membrana / Corps a membrane	1
52	542.30.052.000	MEMBRANE / Reed valve Membrana / Membrane	2
052	542.11.052.000	SCHELLE / Clamp Fascetta / Collier	1
53	542.30.053.000	ANSCHLAGBLECH / Stop plate Latta di limitazione / Toile de butee	2
55	0084 040083	ZYLINDERSCHRAUBE M 4x8 DIN 84 Filister head screw / Vite / Vis	6
61	543.30.061.000	SCHELLE Ø 52 / Clamp Fascetta / Collier	1
73	543.05.073.000	AUSPUFFFLANSCH / Exhaust flange Flangia di scarica / Pipe d'echappement	1
74	510.05.074.000	FEDERLASCHE / Retaining plate Piastra di tenuta / Fixation ressort	1
75	0912 060203	INNENSECHSKANTSCHRAUBE M 6x20 DIN 912 Allen head screw / Vite / Vis	4
76	0912 060253	INNENSECHSKANTSCHRAUBE M 6x25 DIN 912 Allen head screw / Vite / Vis	6
77	0137 060000	FEDERSCHEIBE B 6 DIN 137 / Spring washer Rondella elastica / Rondelle	10



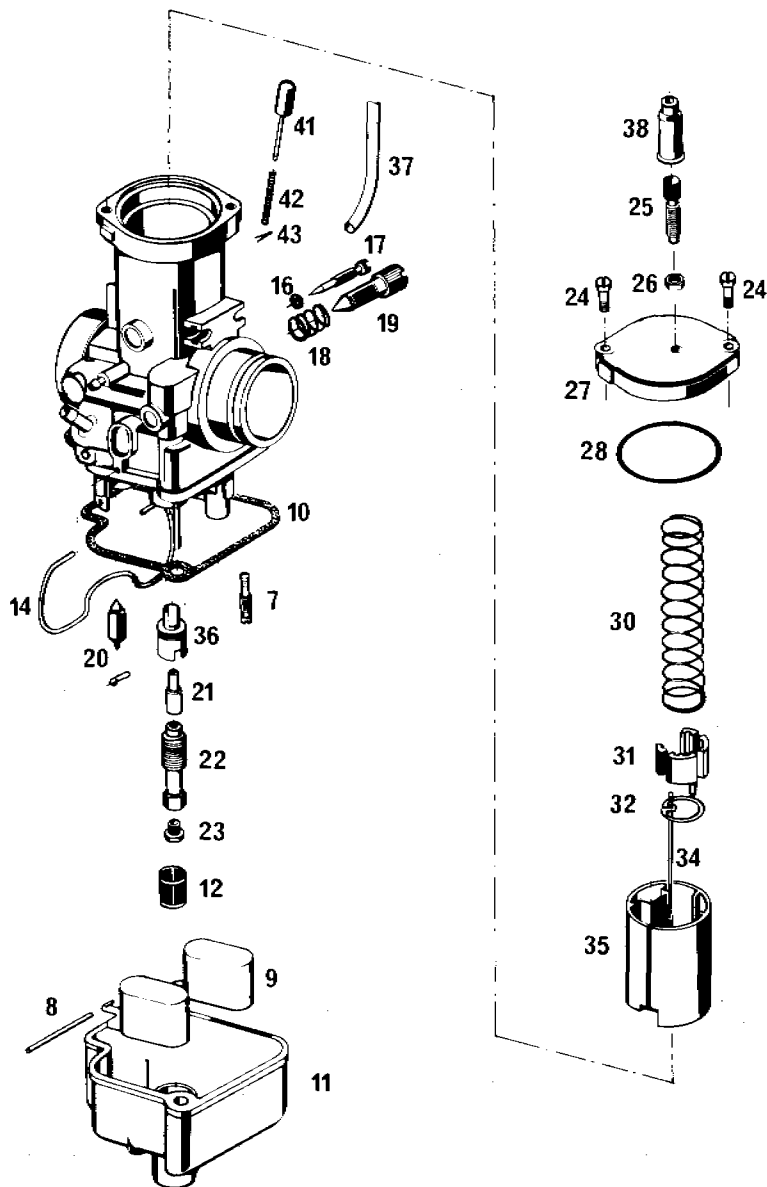


BILD NR. Ill. No. Fig. Fig.	TEILE NR. Part No. Ricambi-N. Réf.	BEZEICHNUNG Description Descrizione Dénomination	STK. Qty. Qtà. Qté.
25	520.31.125.000	STELLSCHRAUBE / Cable adjusting screw Vite di registro / Tendeur de cable	1
26	520.31.126.000	MUTTER / Nut Dado / Ecrou	1
27	510.31.127.200	DECKELPLATTE / Cover Coperchio / Couvercle	1
28	510.31.128.000	GUMMIDICHRING / Rubber seal ring Anello gomma / Joint	1
30	510.31.130.100	SCHIEBERFEDER / Spring Molla / Ressort	1
31	550.31.131.000	FEDERTASSE / Spring retainer Arretoir du ressort	1
32	540.31.132.000	HALTEPLÄTTCHEN / Needle clip Piastrina / Circlips de l'aiguille	1
34	510.31.134.300	DÜSENNADEL 8L2 / Jet needle Ago del getto / Aiguille	1
35	510.31.135.215	GASSCHIEBER NR. 215 / Throttle valve Valvola gas / Buisseau	1
36	542.31.136.000	ZERSTAUBER NR. 51 550-1 / Vaporizer Polverizzatore / Diffuseur supérieur	1
37	520.31.137.000	ENTLÜFTUNGSSCHLAUCH / Breather tube Otre / Durite	2
38	520.31.138.000	GUMMITOLLE / Plug (rubber) Bussole di gomma / Manchon caoutchouc	1
41	510.31.041.000	TUPFER / Tickler Titilateur	1
42	510.31.042.000	FEDER / Spring Molla / Ressort	1
43	510.31.043.000	SPLINT / Pin Cupiglia / Goupille	1
-	540.31.150.000	REPARATURSATZ (PLÄTTCHEN FÜR SCHIEBERFÖHRUNG) Repair kit (guiding blade for throttle valve) Kit riparazione (guida per valvola gas) Jeu de reparation (lamette guidage pour buisseau)	nB

nB = NACH BEDARF / as requested / secondo bisogno / suivant les besoins

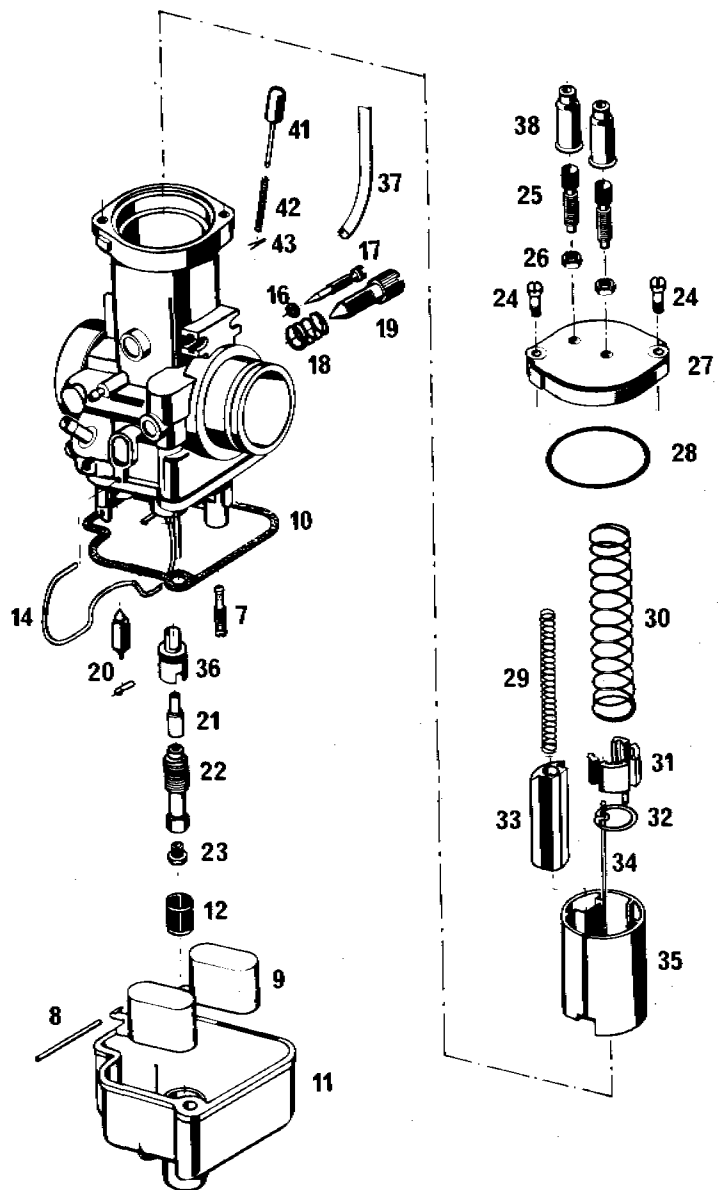


BILD NR. Ill. No. Fig.	TEILE NR. Part No. Ricambi-N. Ref.	BEZEICHNUNG Description Descrizione Dénomination	STK. Qty. Qtà. Qté.
-	543.31.101.144	VERGASER KPL. BING 54/38/117 / Carburettor cpl. Carburatore cpl. / Carbureteur cpl.	1
7	520.31.107.0..*	LEERLAUFDÖSE / Pilot jet Getto del minimo / Gicleur de ralenti	1
8	520.31.108.000	STIFT / Spindle Astina / Goupille	1
9	520.31.209.000	SCHWIMMER / Float Callegiante / Flotteur	1
10	520.31.110.000	DICHTUNG / Seal Guarnizione / Joint	1
11	510.31.111.200	SCHWIMMERGEHÄUSE / Float chamber body Vaschetta / Cuve	1
12	510.31.112.000	SIEBHÜLSE / Fuel filter Filtro del combustibile / Filtre	1
14	520.31.114.000	FEDERBÜGEL / Float chamber clamp Boccola / Clips	1
16	510.31.116.100	O-RING / O-ring Anello O / Joint	1
17	510.31.217.000	LUFTREGULIERSCHRAUBE / Pilot air adjusting screw Vite registro aria / Vis d'air	1
18	520.31.118.000	FEDER / Spring Molla / Ressort	1
19	520.31.119.000	STELLSCHRAUBE / Throttle stop adjusting screw Vite di registro / Vis de ralenti	1
20	510.31.120.000	SCHWIMMERNADEL / Float needle Ago gallegiante / Pointeau	1
21	510.31.121....*	NADELDOSE / Needle jet Getto ad ago / Gicleur aiguille	1
22	510.31.222.000	MISCHROHR $\phi$ 3,4 / Jet holder Tubetto miscelatore / Porte gicleur	1
23	520.31.123....*	HAUPTDÖSE / Main jet Getto principale	1
24	520.31.124.000	BEFESTIGUNGSSCHRAUBE / Top securing bolt Vite / Vis	2
25	520.31.125.000	STELLSCHRAUBE / Cable adjusting screw Vite di registro / Tendeur de cable	2

\* AUFGESTEMPELTE NUMMER (GROSSE) ANGEBEN !  
Please quote printed number (size) !  
Indicare anche il numero stampigliato sul pezzo !  
SVP preciser numero de la marque (pointure) !

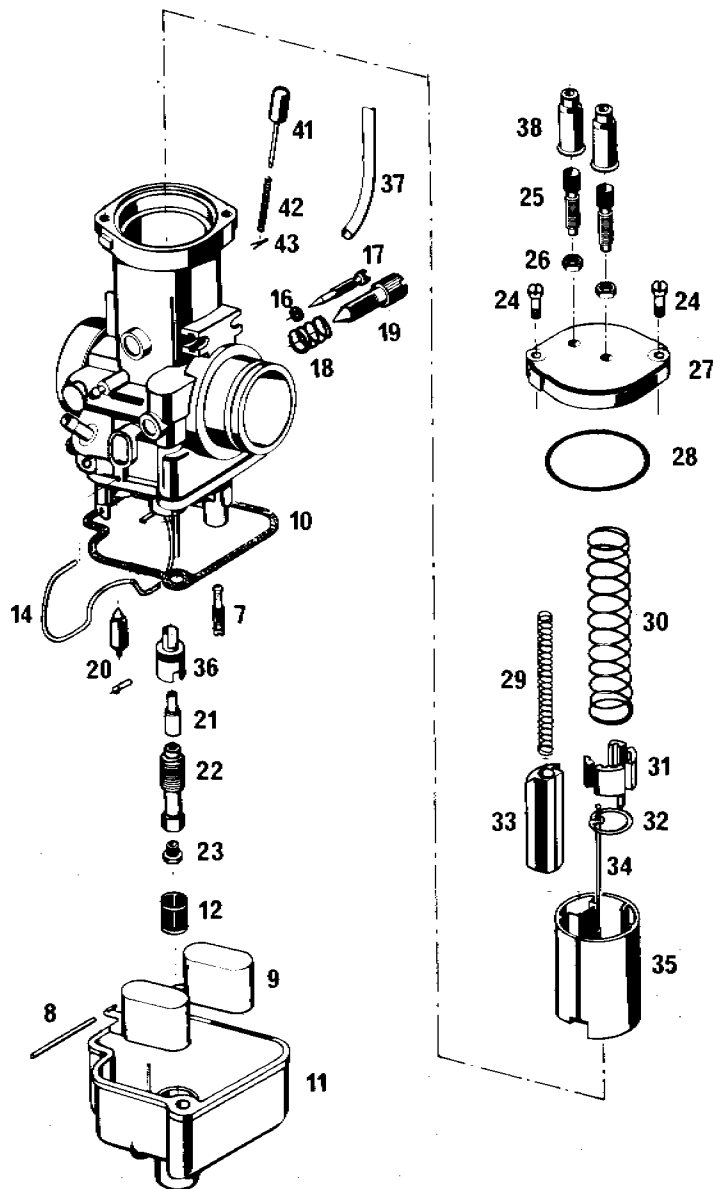


BILD NR. Ill. No. Fig.	TEILE NR. Part No. Ricambi-N. Fig.	BEZEICHNUNG Description Descrizione Denomination	STK. Qty. Qtà. Qtè.
26	520.31.126.000	MUTTER / Nut Dado / Ecrou	2
27	510.31.127.100	DECKELPLATTE / Cover Coperchio / Couvercle	1
28	510.31.128.000	GUMMIDICHTRING / Rubber seal ring Anello gomma / Joint	1
29	520.31.129.000	SCHIEBERFEDER / Spring Molla valvola del aria / Ressort	1
30	510.31.130.100	SCHIEBERFEDER / Spring Molla / Ressort	1
31	550.31.131.000	FEDERTASSE / Spring retainer Arretoir du ressort	1
32	540.31.132.000	HALTEPLÄTTCHEN / Needle clip Piastrina / Circlips de l'aiguille	1
33	540.31.133.000	LUFTSCHIEBER / Air valve Valvola del aria / Volet d'air	1
34	510.31.134.300	DOSENADEL 8L2 / Jet needle Ago del getto / Aiguille	1
35	510.31.135.215	GASSCHIEBER NR.215 / Throttle valve Valvola gas / Buisseau	1
36	542.31.136.000	ZERSTÄUBER NR. 51 550-1 / Vaporizer Polverizzatore / Diffuseur superieur	1
37	520.31.137.000	ENTLÜFTUNGSSCHLAUCH / Breather tube Otre / Durite	2
38	520.31.138.000	GUMMITOLLE / Plug (rubber) Bussola di gomma / Manchon caoutchouc	2
41	510.31.041.000	TUPFER / Tickler Titillateur	1
42	510.31.042.000	FEDER / Spring Molla / Ressort	1
43	510.31.043.000	SPLINT / Pin Cupiglia / Goupille	1
-	540.31.150.000	REPARATURSATZ (PLÄTTCHEN FÜR SCHIEBERFÜHRUNG) Repair kit (guiding blade for throttle valve) Kit riparazione (guida per valvola gas) Jeu de reparation ( lamette guidage pour buisseau)	nB

nB = NACH BEDARF / as requested / secondo bisogno / suivant les besoins

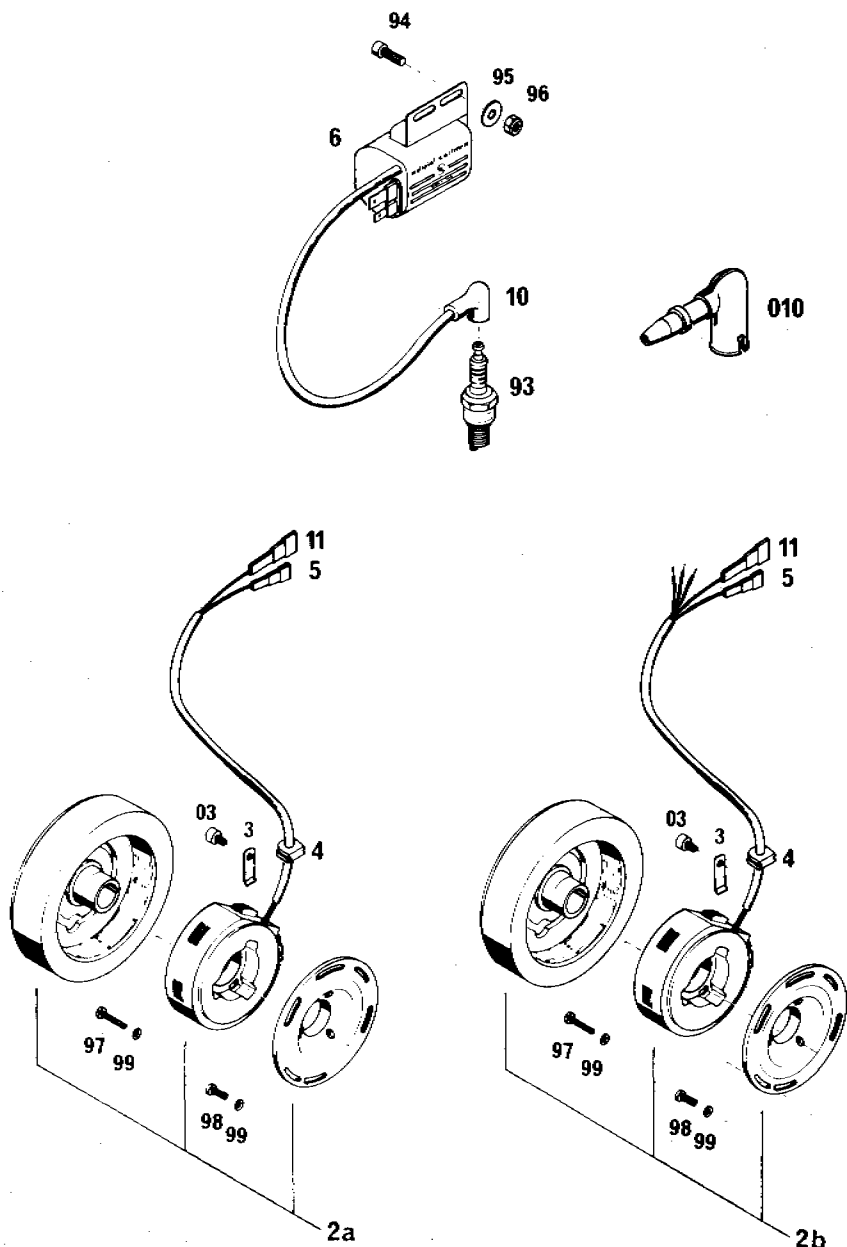


BILD NR. Ill. No. Fig.	TEILE NR. Part No. Ricambi-N. Réf.	BEZEICHUNG Description Descrizione Dénomination	STK. Qty. Qtà. Qté.
2a	560.31.002.000	ZONDANLAGE KPL. Ignition cpl. Accensione cpl. Volant magnetique cpl.	250 MX 1
		MOTOPLAT 9600 176-1	
2b	510.31.002.000	ZONDANLAGE KPL. 6W 35/5/21 W Ignition cpl. Accensione cpl. Volant magnetique cpl.	250 MXC 1 250 GS 1
		MOTOPLAT 9600 162-1	
3	543.31.003.000	HALTEPLÄTTCHEN / Retaining plate Piastrina / Petite patte	1
03	0912 050083	INNENSECHSKANTSCHRAUBE M 5x8 DIN 912 Allen head screw / Vite / Vis	1
4	510.31.004.000	KABELDURCHFÜHRUNG / Rubber cable grommet Anello per cavo di gomma / Passe-fil	1
5	510.31.005.000	STECKVERBINDER KLEIN / Receptacle small Presa piccola / Cosse électrique	1
6	510.31.006.200	ZÜNDSPULE / Ignition coil Bobina / Bobine	1
10	510.31.010.100	KERZENSTECKER / Sparking plug protector Protezione candella / Capuchon de bougie	MX, MXC 1
010	510.31.010.200	KERZENSTECKER / Sparking plug protector Protezione candella / Capuchon de bougie	GS 1
11	510.31.011.000	STECKVERBINDER GROSS / Receptacle large Presa grande / Cosse électrique	1
93	560.31.093.340	ZÜNDKERZE / Sparking plug Candella / Bougie	NGK B10EG (= 340 S2S) 1
94	0933 060163	SECHSKANTSCHRAUBE M 6x16 DIN 933 Hexagon head screw / Vite / Vis	2
95	0021 060003	SCHEIBE A 6 DIN 9021 / Washer Rondella / Rondelle	2
96	0985 060003	SS-MUTTER M 6 DIN 985 / Self locking nut Dado / Ecrou	2
97	0085 040203	PAN-HEAD-SCHRAUBE M 4x20 DIN 85 Pan head screw / Vite / Vis	3
98	0085 040123	PAN-HEAD-SCHRAUBE M 4x12 DIN 85 Pan head screw / Vite / Vis	3
99	0137 040003	FEDERSCHEIBE B 4 DIN 137 / Spring washer Rondella elastica / Rondelle	6

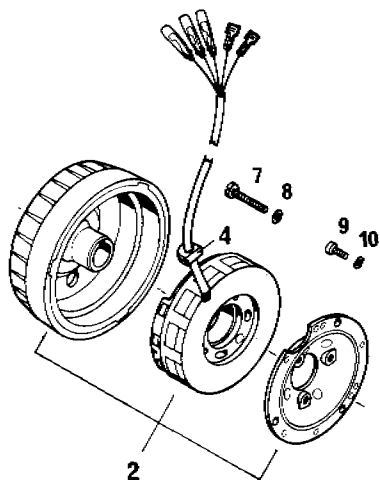
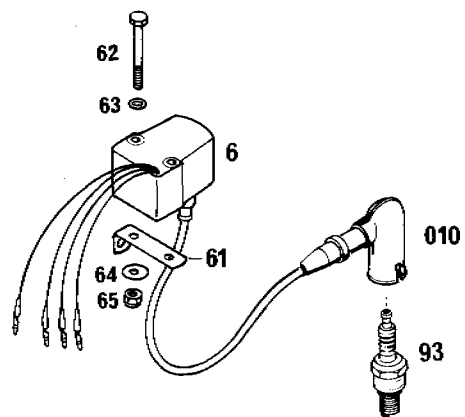


BILD NR. Ill.No. Fig.	TEILE NR. Part-No. Ricambi-N. Réf.	BEZEICHNUNG Description Descrizione Dénomination	STK. Qty. Qtà.
2	543.31.002.000	ZONDANLAGE KPL. S EM 6V 130 W Ignition cpl. Accensione cpl. Volant magnetique cpl.	1
4	510.31.004.000	KABELDURCHFÖHRUNG / Rubber cable grommet Anello per cavo / Passe-fil	1
6	543.31.006.000	ZONDSPULE / Ignition coil Bobina / Bobine	1
7	0085 050303	PAN-HEAD-SCHRAUBE M 5x30 DIN 85 Pan-head-screw / Vite / Vis	3
8	0125 050003	SCHEIBE A 5 DIN 125 / Washer Rondella / Rondelle	3
9	0985 040123	LINSENSCHRAUBE M 4x12 DIN 7985 Lentil head screw / Vite / Vis	3
10	0137 040000	FEDERSCHEIBE B 4 DIN 137 / Spring washer Rondella / Rondelle	3
010	510.31.010.200	KERZENSTECKER / Sparking plug protector Protezione candella / Capuchon de bougie	1
61	543.11.061.000	HALTERUNG / Bracket Supporto / Support	1
62	0931 060503	SECHSKANTSCHRAUBE M 6x50 DIN 931 Hexagon head screw / Vite / Vis	2
63	0797 060003	ZAHNSCHEIBE J 6 DIN 6797 / Lock washer Rondella / Rondelle	2
64	0021 060003	SCHEIBE A 6 DIN 9021 / Washer Rondella / Rondelle	2
65	0985 060003	SS-MUTTER M 6 DIN 985 / Self locking nut Dado / Ecrou	2
93	560.31.093.340	ZONDKERZE / Sparking plug Candella / Bougie	1
		NGK B10EG (= 340 S2S)	



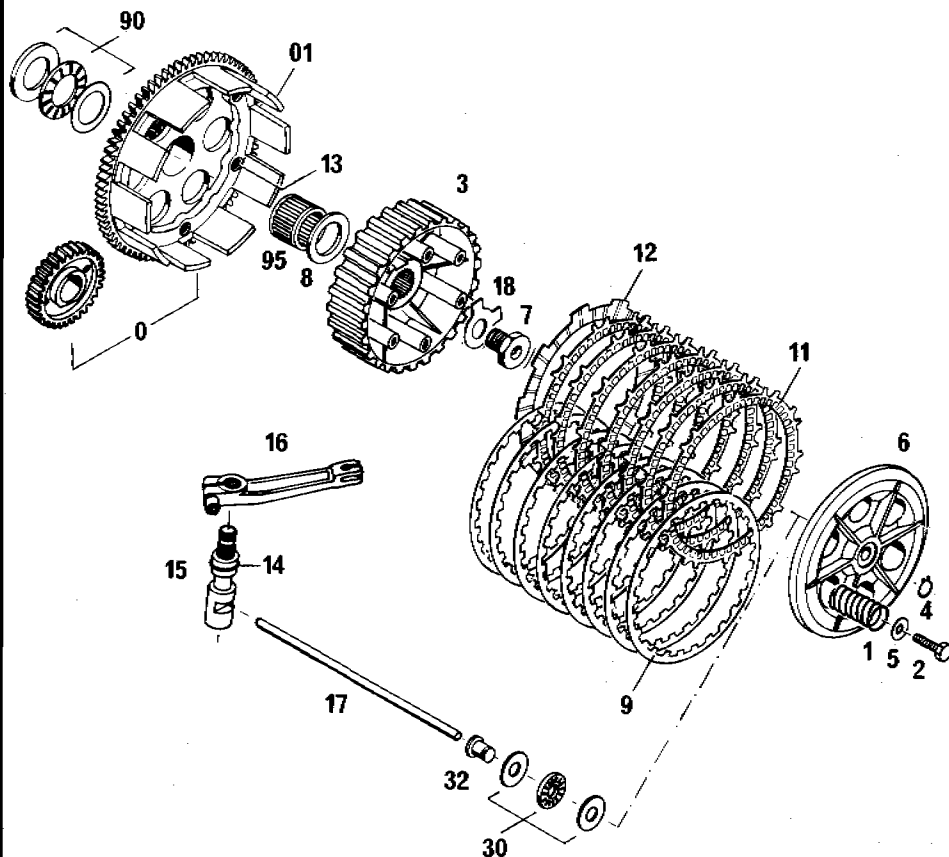


BILD NR. Ill. No. Fig.	TEILE NR. Part No. Ricambi-N. Réf.	BEZEICHNUNG Description Descrizione Dénomination	STK. Qty. Qtà. Qté.
0	543.32.000.070	KUPPLUNGSKORB 70/21-Z KPL. MIT PRIMARZAHNRAD 29-Z Outer clutch hub 70/21-T cpl. with pinion 29-T Mozzo frizione esterna 70/21 denti, con pignone 29 denti Couronne d'embrayage 70/21 dents, avec pignon 29 dents	1
01	543.32.000.000	KUPPLUNGSKORB LOSE Outer clutch hub, loose Mozzo frizione esterna / Couronne d'embrayage	1
1	543.32.001.000	KUPPLUNGSDRUCKFEDER $\phi$ 2,5 x 38 mm Clutch spring / Molla frizione / Ressort d'embrayage	6
2	0933 060203	SECHSKANTSCHRAUBE M 6x20 DIN 933 Hexagon head bolt / Vite / Vis	6
3	543.32.003.000	MITNEHMER / Inner clutch hub Mozzo frizione interna / Noix d'embrayage	1
4	0471 100010	SEEGERRING A 10 x 1 DIN 471 / Circlip Anello elastico di sicurezza / Circlips	1
5	560.32.005.000	SCHEIBE 6,5 x 15 x 1,5 / Washer Rondella / Rondelle	6
6	543.32.006.000	DRUCKKAPPE / Pressure plate Piastra di pressione / Plateau de commande	1
7	500.32.007.000	SECHSKANTSCHRAUBE M 14 x 1,5 Hexagon head screw / Vite / Vis	1
8	500.32.008.000	ANLAUFSCHIEBE 22,5 x 35 x 2 / Spacer washer Spessore / Rondelle	1
9	543.32.009.000	STAHLLELLE 1,40 mm / Steel disc Disco in acciaio / Disque acier	8
11	541.32.011.000	SINTERLELLE 2,00 mm / Clutch disc Disco frizione / Disque d'embrayage	7
12	543.32.012.000	BELAGLELLE 2,35 mm / Clutch disc, organic Disco di rivestimento / Disque d'embrayage	1
13	0660 050123	HALBRUNDNIETE 5 x 12 DIN 660 / Rivet Rivetta / Rivet	6
14	0770 021120	O-RING 2-112 ( $\phi$ 2,62 x 12,37 x 17,61) O-ring / Anello a O / Joint O	1
15	543.32.015.000	AUSRÜCKWELLE / Disengaging shaft Albero di disinnesto / Levier de commande	1
16	543.32.016.000	AUSRÜCKHEBEL / Disengaging lever Leva di disinnesto / Levier de commande	1

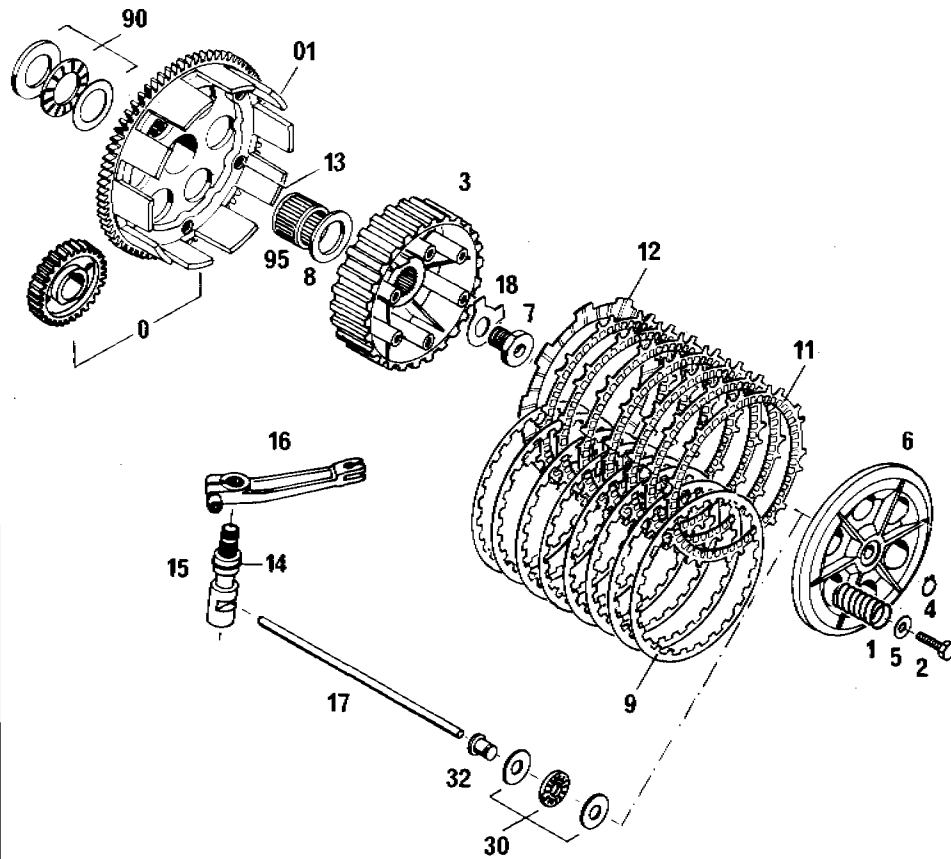


BILD NR. Ill. No. Fig.Fig.	TEILE NR. Part No. Ricambi-N. Ref.	BEZEICHNUNG Description Descrizione Denomination	STK. Qty. Qtà. Qté.
17	543.32.017.000	DRUCKSTANGE $\phi$ 6 x 180 / Push rod Asta di spinto / Tige d'embrayage	1
18	500.32.018.000	SICHERUNGSBLECH / Flat washer Rondella piatta / Rondelle	1
30	543.32.030.000	AXIAL-NADELKLANZ AXK 1024 KPL. / Axial needle Cuscinetto / Roulement-pression bearing	1
32	560.32.032.000	AUFLAGEBOLZEN / Pressure bolt Bullone di pressione / Goujon - pression	1
90	543.32.090.000	AXIAL-NADELKLANZ AXK 2542 KPL. / Axial needle Cuscinetto / Roulement-pression bearing	1
95	500.32.095.000	NADELKLANZ K 25 x 30 x 20 / Needle bearing Gabbia degli aghi / Roulement aiguilles	1



ORIGINAL  
ERSATZTEILE

KICKSTARTER / KICKSTARTER / DISPOSITIVO DI AVVIAMENTO / MECHANISME DE KICK

250 MX, MXC, GS '84

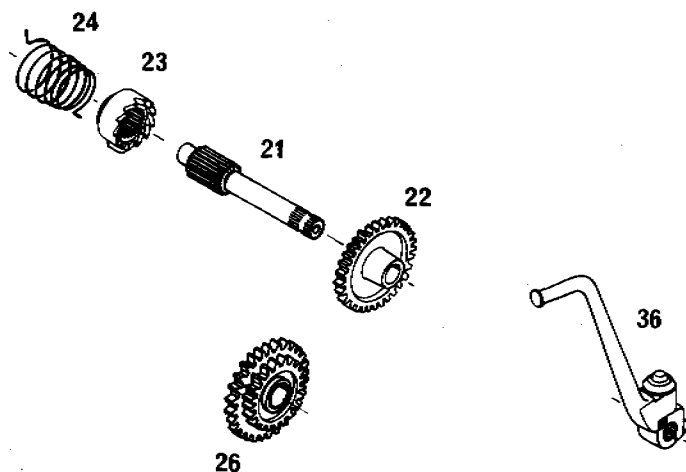


BILD NR. Ill. No. Fig.	TEILE NR. Part No. Ricambi-N. Réf.	BEZEICHUNG Description Descrizione Dénomination	STK. Qty. Qtà. Qté.
21	543.33.021.000	KICKSTARTERWELLE / Kickstarter shaft Albero pedale di avviamento / Axe de kick	1
22	543.33.022.000	STARTERRAD 30-Z / Kickstarter gear Ingranaggio pedale di avviamento Pignon a rochet	1
23	550.33.023.200	SPERRAD / Kickstarter ratchet Nottolino di arrest di avviamento Pignon d'entraînement	1
24	543.33.024.000	STARTERFEDER / Kickstarter spring Molla pedale di avviamento / Ressort de kick	1
26	543.33.026.044	STARTERZWISCHENRAD 23/33-Z / Intermediate gear Ingranaggio intermedio / Pignon intermédiaire	1
36	543.33.036.000	KICKSTARTER / Kickstarter Pedale di avviamento / Kick	1

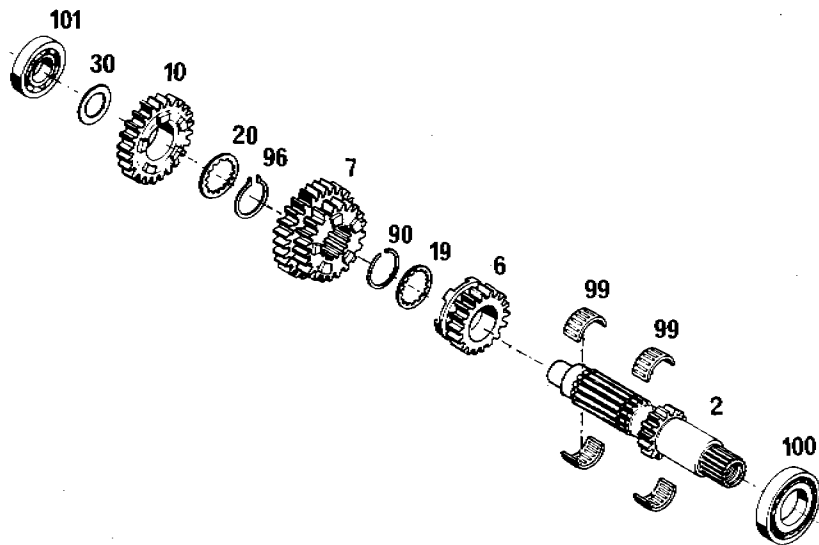


BILD NR. Ill. No. Fig.Fig.	TEILE NR. Part No. Ricambi-N. Réf.	BEZEICHNUNG Description Descrizione Denomination	STK. Qty. Qtà. Qté.
2	543.33.202.000	ANTRIEBSWELLE 14-Z / Main shaft Albero principale / Arbre de boîte primaire	1
6	543.33.106.000	2.GANG - LOSRAD 16-Z / 2nd gear - mainshaft 2a marcia - albero principale	1
7	543.33.107.000	3./5.GANG - SCHIEBERAD 18/22-Z 3rd/5th gear - mainshaft 3a/5a marcia - albero principale Pignon de 3e et 5e arbre primaire	1
10	543.33.110.000	4.GANG - LOSRAD 20-Z / 4th gear - mainshaft 4a marcia - albero principale Pignon de 4e arbre primaire	1
19	500.33.019.000	ANLAUFRING / Thrust washer Rondella di spinta / Rondelle crantee	1
20	510.33.020.100	ANLAUFRING / Thrust washer Rondella di spinta / Rondelle crantee	1
30	560.33.030.000	ANLAUFSCHIEBE / Thrust washer Rondella di spinta / Rondelle	1
90	510.33.090.100	SEEGER-SPRENGRING SW 25 / Circlip Anello elastico di sicurezza / Circlips	1
96	520.33.096.000	SEEGER-SPRENGRING WA 985 / Circlip Anello elastico di sicurezza / Circlips	1
99	520.33.099.000	NADELKAFIG (2-TEILIG) K 21x25x13 / Needle cage Gabbia degli aghi / Roulement aiguilles	2
100	0625 982050	RILLENKUGELLAGER 98205 / Ball bearing Cuscinetto a sfera / Roulement	1
101	0625 982030	RILLENKUGELLAGER 98203 / Ball bearing Cuscinetto a sfera / Roulement	1

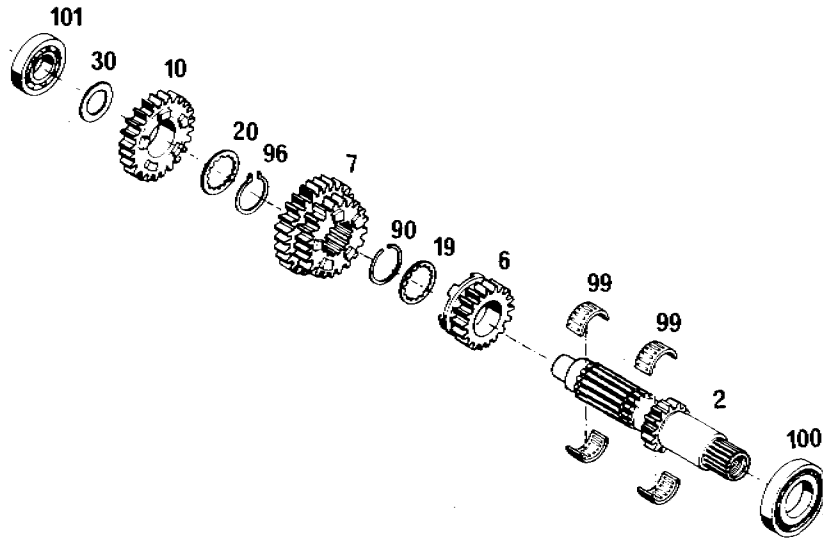


BILD NR. Ill. No. Fig.	TEILE NR. Part No. Ricambi-N. Ref.	BEZEICHUNG Description Descrizione Dénomination	STK. Qty. Qtà. Qtè.
2	543.33.502.000	ANTRIEBSWELLE 12-Z / Main shaft Albero principale / Arbre de boîte primaire	1
6	543.33.506.000	2.GANG - LOSRAD 14-Z / 2nd gear - mainshaft 2a marcia - albero principale	1
7	543.33.507.000	3./5.GANG - SCHIEBERAD 17/25-Z 3rd/5th gear - mainshaft 3a/5a marcia - albero principale Pignon de 3e et 5e arbre primaire	1
10	543.33.110.000	4.GANG - LOSRAD 20-Z / 4th gear - mainshaft 4a marcia - albero principale Pignon de 4e arbre primaire	1
19	500.33.019.000	ANLAUFRING / Thrust washer Rondella di spinta / Rondelle crantee	1
20	510.33.020.100	ANLAUFRING / Thrust washer Rondella di spinta / Rondelle crantee	1
30	560.33.030.000	ANLAUFSCHLEIBE / Thrust washer Rondella di spinta / Rondelle	1
90	510.33.090.100	SEEGER-SPRENGRING SW 25 / Circlip Anello elastico di sicurezza / Circlips	1
96	520.33.096.000	SEEGER-SPRENGRING WA 985 / Circlip Anello elastico di sicurezza / Circlips	1
99	520.33.099.000	NADELKÄFIG (2-TEILIG) K 21x25x13 / Needle cage Gabbia degli aghi / Roulement aiguilles	2
100	0625 982050	RILLENKUGELLAGER 98205 / Ball bearing Cuscinetto a sfera / Roulement	1
101	0625 982030	RILLENKUGELLAGER 98203 / Ball bearing Cuscinetto a sfera / Roulement	1

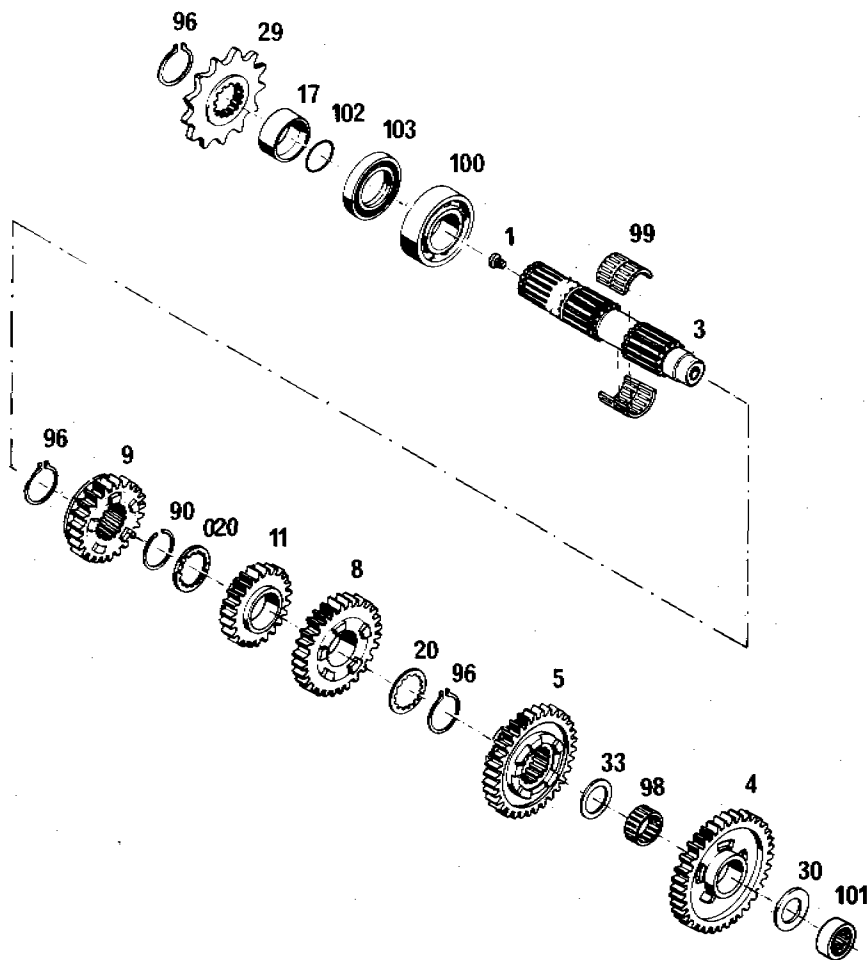


BILD NR. Ill. No. Fig.	TEILE NR. Part No. Ricambi-N. Réf.	BEZEICHUNG Description Descrizione Dénomination	STK. Qty. Qtà. Qtè.
1	541.33.001.000	VERSCHLUSSPFROPFEN $\phi$ 6,2 / Plastic cap Coperchio plastica / Couvercle	1
3	543.33.103.000	ABTRIEBSWELLE / Counter shaft Contralbero / Arbre secondaire	1
4	543.33.204.000	1.GANG-LOS RAD 28-Z / 1st gear - counter shaft 1a marcia - contralbero Pignon premiere arbre secondaire	1
5	543.33.105.000	2.GANG - SCHIEBERAD 26-Z / 2nd gear - counter shaft 2a marcia - contralbero Pignon 2e arbre secondaire	1
8	543.33.108.000	3.GANG - LOS RAD 24-Z / 3rd gear - counter shaft 3a marcia - contralbero Pignon 3e arbre secondaire $\phi$ 72,4 mm	1
9	543.33.109.000	4.GANG - SCHIEBERAD 22-Z / 4th gear - counter shaft 4a marcia - contralbero Pignon 4e arbre secondaire	1
11	543.33.111.000	5.GANG-LOS RAD 21-Z / 5th gear - counter shaft 5a marcia - contralbero Pignon 5e arbre secondaire $\phi$ 64 mm	1
17	560.33.017.000	DISTANZBOCHSE / Spacer Spessore / Entretoise	1
20	510.33.020.100	ANLAUFRING / Thrust washer Rondella di spinta / Rondelle crantee	1
020	510.33.020.200	ANLAUFRING / Thrust washer Rondella di spinta / Rondelle crantee	1
29	500.33.029.013	KETTENRAD 13-Z 5/8x1/4" / Sprocket 13-T Ruota dentata 13 denti / Pignon de sortie 13 dents	1
30	560.33.030.000	ANLAUFSCHIEBE / Thrust washer Rondella di spinta / Rondelle crantee	1
33	500.33.033.000	ANLAUFSCHIEBE / Thrust washer Rondella di spinta / Rondelle crantee	1

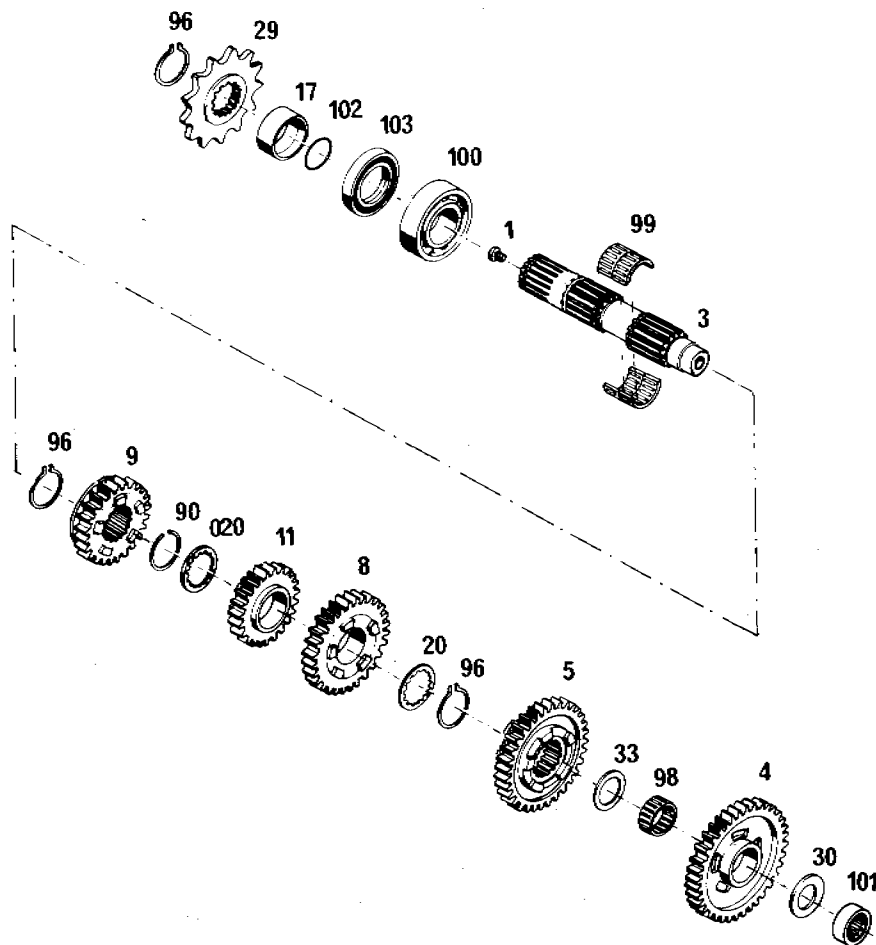


BILD NR. Ill. No. Fig. Fig.	TEILE NR. Part No. Ricambi-N. Réf.	BEZEICHNUNG Description Descrizione Denomination	STK. Qty. Qtà. Qtè.
90	510.33.090.100	SEEGER-SPRENGRING SW 25 / Circlip Anello elastico di sicurezza / Circlips	1
96	520.33.096.000	SEEGER-SPRENGRING WA 985 / Circlip Anello elastico di sicurezza / Circlips	3
98	520.33.098.000	NADELKAFIG K 20x24x13 / Needle cage Gabbia degli aghi / Roulement aiguilles	1
99	520.33.099.000	NADELKAFIG GETEILT K 21x25x13 / Needle cage Gabbia degli aghi / Roulement aiguilles	2
100	0625 062058	RILLENKUGELLAGER 6205 TNH (KUNSTSTOFFKAFIG) Ball bearing / Cuscinetto a sfera / Roulement	1
101	543.33.093.000	NADELHÖLSE $\phi$ 17x26x9,5 / Needle cage Gabbia degli aghi / Roulement aiguilles	1
102	0770 020220	O-RING 2-022 / O-ring Anello a O / Joint O	1
103	0760 324770	SIMMERRING 32x47x7 / Radial seal ring Anello di tenuta / Joint SPY	1

nB = NACH BEDARF / as required / a richiesta / selon besoin

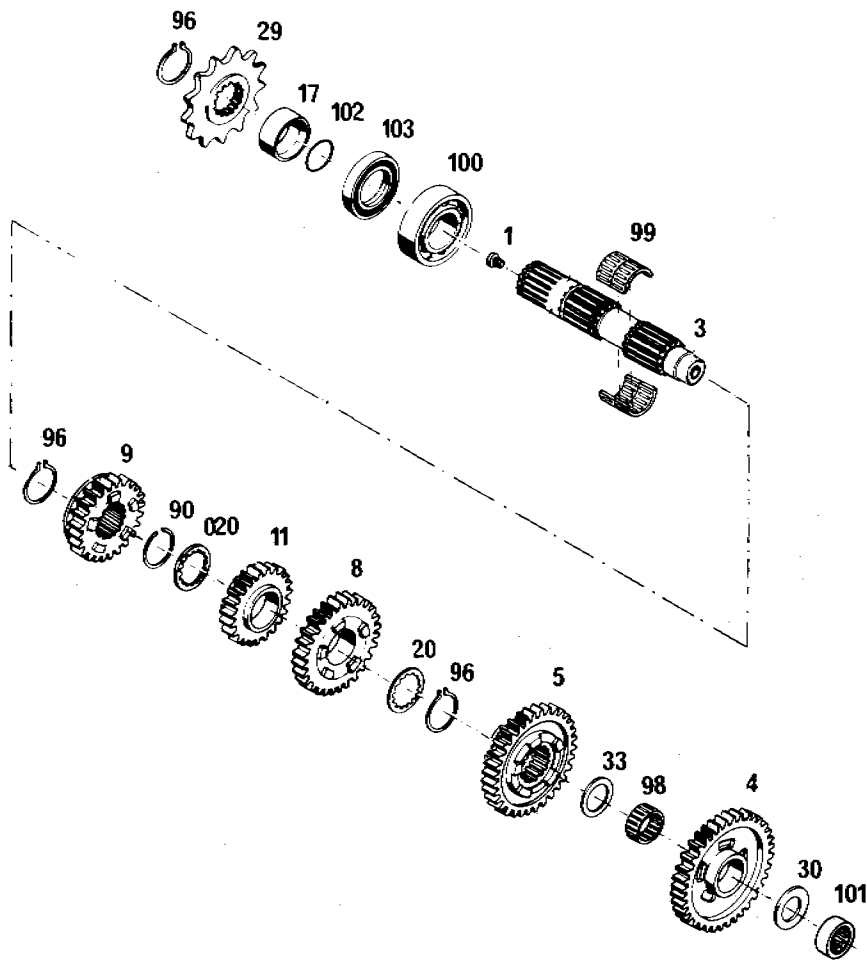


BILD NR. Ill. No. Fig.	TEILE NR. Part No. Ricambi-N. Ref.	BEZEICHUNG Description Descrizione Dénomination	STK. Qty. Qtà. Qtè.
1	541.33.001.000	VERSCHLUSSPFROPFEN $\phi$ 6,2 / Plastic cap Coperchio plastica / Couvercle	1
3	543.33.103.000	ABTRIEBSWELLE / Counter shaft Contralbero / Arbre secondaire	1
4	543.33.504.000	1.GANG-LOS RAD 35-Z / 1st gear - counter shaft 1a marcia - contralbero Pignon premiere arbre secondaire	1
5	543.33.505.000	2.GANG - SCHIEBERAD 27-Z / 2nd gear - counter shaft 2a marcia - contralbero Pignon 2e arbre secondaire	1
8	543.33.508.000	3.GANG - LOS RAD 24-Z / 3rd gear - counter shaft 3a marcia - contralbero Pignon 3e arbre secondaire $\phi$ 75 mm	1
9	543.33.109.000	4.GANG - SCHIEBERAD 22-Z / 4th gear - counter shaft 4a marcia - contralbero Pignon 4e arbre secondaire	1
11	543.33.511.000	5.GANG-LOS RAD 21-Z / 5th gear - counter shaft 5a marcia - contralbero Pignon 5e arbre secondaire $\phi$ 59,5 mm	1
17	560.33.017.000	DISTANZBOCHSE / Spacer Spessore / Entretoise	1
20	510.33.020.100	ANLAUFRING / Thrust washer Rondella di spinta / Rondelle crantee	1
020	510.33.020.200	ANLAUFRING / Thrust washer Rondella di spinta / Rondelle crantee	1
29	500.33.029.014	KETTENRAD 14-Z 5/8x1/4" / Sprocket 14-T Ruota dentata 14 denti / Pignon de sortie 14 dents	1
30	560.33.030.000	ANLAUFSCHIEBE / Thrust washer Rondella di spinta / Rondelle crantee	1
33	500.33.033.000	ANLAUFSCHIEBE / Thrust washer Rondella di spinta / Rondelle crantee	1



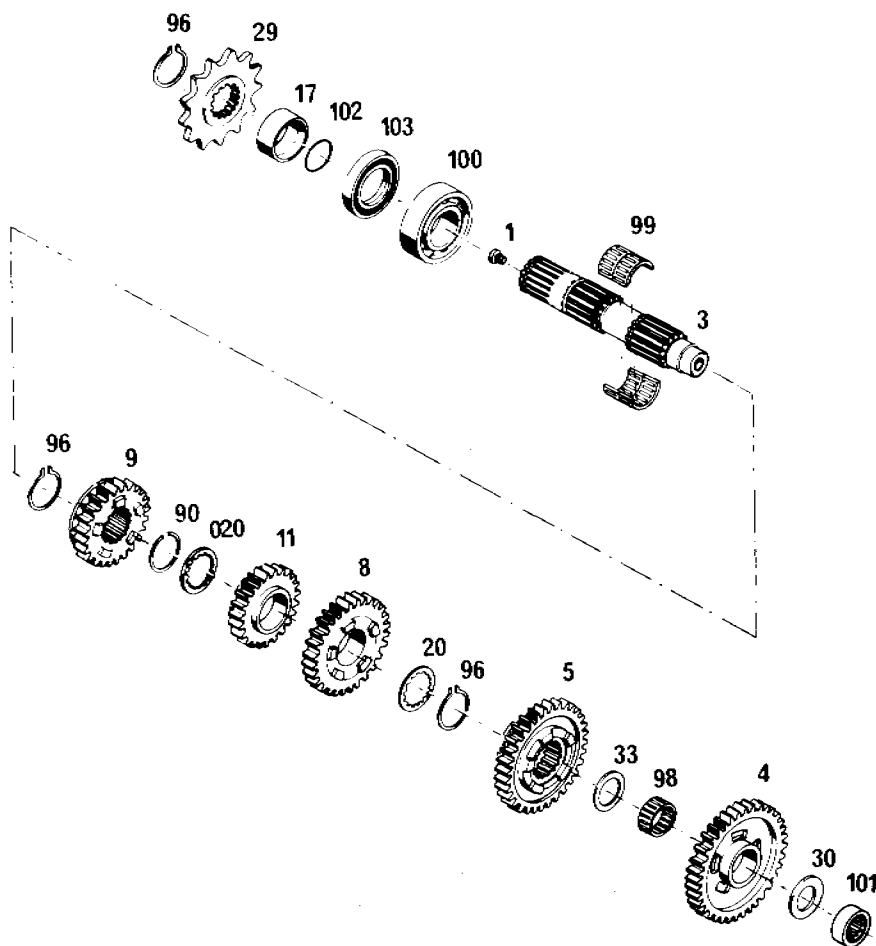


BILD NR. Ill. No. Fig.	TEILE NR. Part No. Ricambi-N. Réf.	BEZEICHUNG Description Descrizione Denomination	STK. Qty. Qtà.
90	510.33.090.100	SEEGER-SPRENGRING SW 25 / Circlip Anello elastico di sicurezza / Circlips	1
96	520.33.096.000	SEEGER-SPRENGRING WA 985 / Circlip Anello elastico di sicurezza / Circlips	3
98	520.33.098.000	NADELKÄFIG K 20x24x13 / Needle cage Gabbia degli aghi / Roulement aiguilles	1
99	520.33.099.000	NADELKÄFIG GETEILT K 21x25x13 / Needle cage Gabbia degli aghi / Roulement aiguilles	2
100	0625 062058	RILLENKUGELLAGER 6205 TNH (KUNSTSTOFFKÄFIG) Ball bearing / Cuscinetto a sfera / Roulement	1
101	543.33.093.000	NADELHÖLSE ø 17x26x9,5 / Needle cage Gabbia degli aghi / Roulement aiguilles	1
102	0770 020220	O-RING 2-022 / O-ring Anello a O / Joint O	1
103	0760 324770	SIMMERRING 32x47x7 / Radial seal ring Anello di tenuta / Joint SPY	1

nB = NACH BEDARF / as required / a richiesta / selon besoin

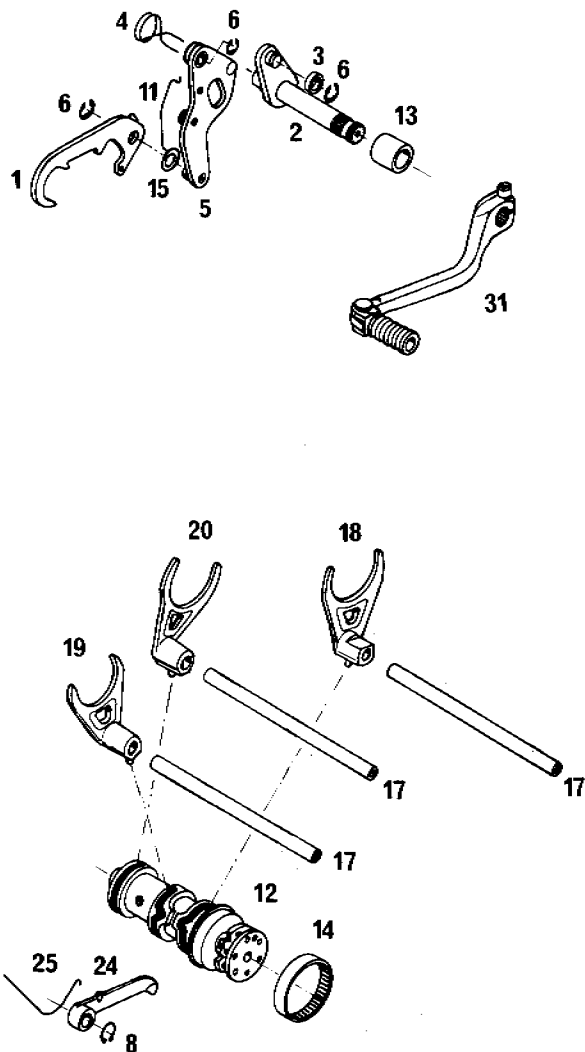
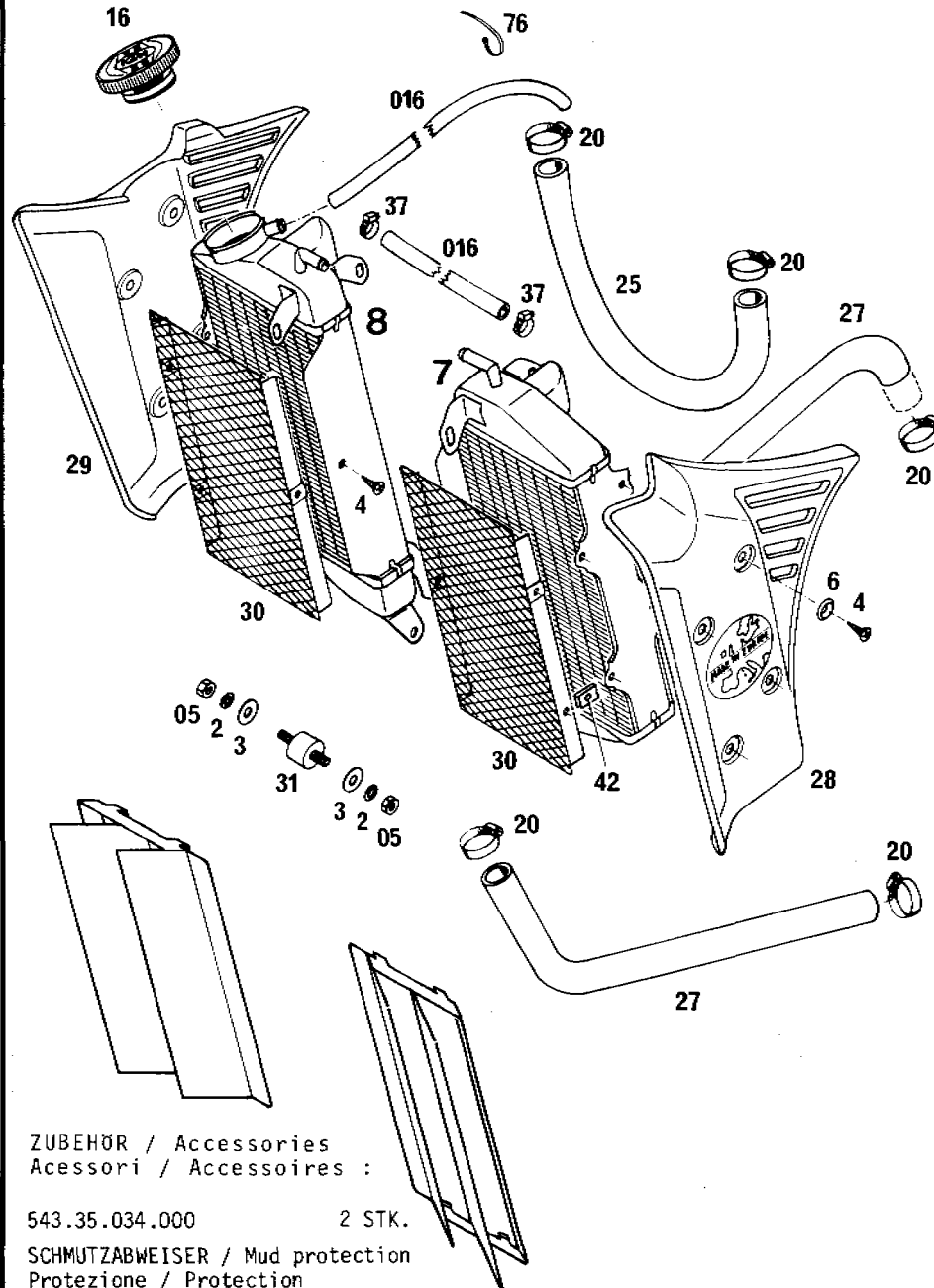


BILD NR. Ill. No. Fig.	TEILE NR. Part No. Ricambi-N. Ref.	BEZEICHNUNG Description Denomination	STK. Qty. Qtà.
1	543.34.001.000	SCHALTSTÖCK / Shifting quadrant Quadrante di cambia marcia Mechanisme de commande	1
2	543.34.002.000	SCHALTWELLE / Shifting shaft Albero di cambia marcia / Arbre de selection	1
3	543.34.003.000	FÖHRUNGSROLLE / Bushing Guida albero / Guide pour arbre de selection	1
4	543.34.004.000	ROCKHOLFEDER / Spring Molla / Ressort	1
5	543.34.005.000	SCHALTHEBEL INNEN / Shifting lever internal Leva di cambio interna / Selecteur interieur	1
6	0799 070000	SICHERUNGSSCHEIBE 7 DIN 6799 / Retaining clip Anello di sicurezza / Circlips	3
8	0471 100010	SEEGERRING A 10 x 1 DIN 471 / Circlip Anello elastico di sicurezza / Circlips	1
11	543.34.011.000	FEDER / Spring Molla / Ressort	1
12	543.34.012.000	SCHALTWALZE / Shifting drum Cilindro di cambio / Feuille de vigne de selection	1
13	543.34.013.000	DISTANZROLLE / Spacer bushing Distanziale / Entretoise	1
14	543.34.014.000	NADELHOLSE HK 39x45x8 / Needle cage Gabbia degli aghi / Roulement aiguilles	1
15	543.34.015.000	SCHEIBE 10x16x0,5 / Washer Rondella / Rondelle	1
17	543.34.017.000	SCHALTSCHIENE / Shifting rod Asta di cambio / Axe de fourchette	3
18	541.34.018.000	SCHALTGABEL 1./3.GANG / Shifting fork 1st/3rd gear Forcella di cambio 1a/3a / Fourchette 1ere 3eme	1
19	541.34.019.000	SCHALTGABEL 2./4.GANG / Shifting fork 2nd/4th gear Forcella di cambio 2a/4a / Fourchette 2e 4e	1
20	541.34.020.000	SCHALTGABEL 5.GANG / Shifting fork 5th gear Forcella di cambio 5a / Fourchette 5e	1
24	543.34.024.000	ARRETIERHEBEL / Locating lever Leva di posizionamento / Bras de verouillage	1
25	543.34.025.000	ARRETIERFEDER / Spring Molla / Ressort	1
31	543.34.031.100	SCHALTHEBEL AUSSEN / Shifting lever Leva di cambio / Selecteur	1



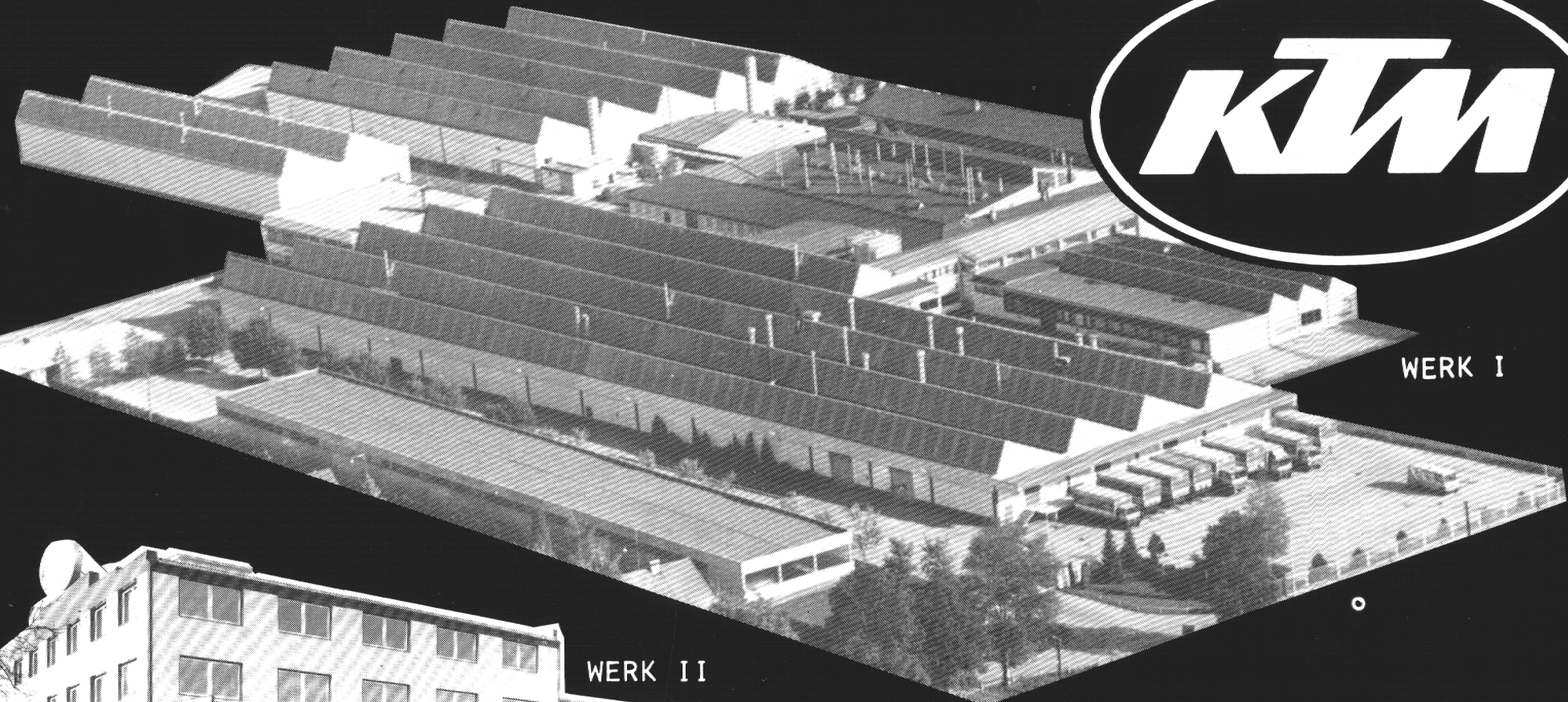
ZUBEHÖR / Accessories  
Accessori / Accessoires :

543.35.034.000 2 STK.

SCHMUTZABWEISER / Mud protection  
Protezione / Protection

BILD NR. Ill. No. Fig.	TEILE NR. Part No. Ricambi-N. Fig.	BEZEICHNUNG Description Descrizione Dénomination	STK. Qty. Qtà. Qté.
2	0797 060003	ZAHNSCHEIBE J 6 DIN 6797 / Lock washer Rondella / Rondelle	12
3	0021 060003	SCHEIBE A 6 DIN 9021 / Washer Rondella / Rondelle	12
4	0983 480163	LINSENENKBLECHSCHRAUBE B 4,8 x 16 DIN 7983 Sheet-metal screw / Vite / Vis	10
05	0934 060003	SECHSKANTMUTTER M 6 DIN 934 / Hexagon nut Dado / Ecrou	12
6	400.06.006.000	FASONSCHIBE $\phi$ 6 / Washer Rondella / Rondelle	8
7	543.35.007.000	KÜHLER LINKS / Radiator L/S Radiatore sinistra / Radiateur gauche	1
8	543.35.008.000	KÜHLER RECHTS / Radiator R/S Radiatore destra / Radiateur droit	1
16	500.35.616.000	VERSCHRAUBUNG / Screw cap Tappo / Bouchon	1
016	550.07.016.001	SCHLAUCH 6 x 9 / Hose Tubo / Tuyau	1 m nB
20	100.01.020.000	SCHLAUCHBINDER D 2 / Clamp Fascetta / Collier	6
25	500.35.025.001	SCHLAUCH 15 x 22 / Radiator hose Tubo / Tuyau	1 m nB
27	543.35.027.000	FORMSCHLAUCH 15x22 / Preformed radiator hose Condotto radiatore / Durite	2
28	543.35.028.000	SPOILER LINKS / Spoiler L/S Spoiler sinistra / Spoiler gauche	1
29	543.35.029.000	SPOILER RECHTS / Spoiler R/S Spoiler destra / Spoiler droit	1
30	543.35.030.100	KÜHLERGITTER / Wire mesh Rete / Grill	2
31	543.35.031.000	SILENTBLOCK $\phi$ 20 x 15/45 / Rubber grommet Gomma / Silentbloc	6
37	420.13.037.000	SCHLAUCHBINDER / Clamp Fascetta / Collier	2
42	310.05.042.000	SCHNAPPMUTTER / Snap nut Dado a scatto / Plaquette pour vis à tôle	10
76	440.11.076.155	KABELBAND 155 mm / Plastic band Fascetta / Collier	nB

nB = NACH BEDARF / as required / a richiesta / selon besoin



WERK I



WERK II

# KTM Motor-Fahrzeugbau KG

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